

Operation and Parts Manual



McFARLANE

QUADRA-TILL

SIZES, SHATTERS, MIXES, & LEVELS



MADE IN THE USA 

Read and understand the manual. This manual provides information and procedures to safely operate and maintain the Quadra-Till.



Contents

INTRODUCTION	6
Contact Information	6
SAFETY	6
General	6
Safety Alert Symbols	7
Safety Icons Nomenclature	8
Personal Protection/Important Information	8
Prohibited Actions	8
Hazard Avoidance	8
General Operating Safety	9
Towing Safety	9
Operation Safety	9
Assembly Safety	9
Maintenance Safety	9
COMPONENT NOMENCLATURE	10
Component Locations	10
Component Description	10
Disk Gangs (1)	10
Chisel Shanks (2)	10
Spring Protection	11
Shear Bolt Protection	11
Rear Leveling Disk Attachment (3)	11
Four-Bar Harrow (4)	11
SPECIFICATIONS	12
Hydraulic Requirements	12
Number of Shanks	12
Minimum Horsepower	12
Tillage Depths	12
Tongue Weight	12
Overall Weight (GVR)	12
Transport Width	12
Working Tillage Width (Cut Width)	12
Towing Speed	12
Instructions for Display of Hazard and Informational Signs	13
ASSEMBLY	14
TOWING	14
General Safety	14
Safety Chain	15
Bystanders	15
Towing and Maximum Towing Speed	15
Highway and Transport Operations	15
Pre-towing Checklist	16
HOOK-UP TO TRACTOR	17
Safety	17
ed to completer Prior to Connecting Unit	17
Tow Chain	17
Connecting to the Tractor	18

OPERATION	20
Safety	20
Initial Setup	20
MAINTENANCE	26
Safety	26
Tire and Lug Torque Specifications	27
Bolt Torque Chart	27
Maintenance Schedule	27
Lubrication	28
Wheel bearings	28
Lubrication Locations Drawing	28
Hydraulic Components	30
Safety	30
Wheel Lift Cylinders and Disk Gang Cylinders	30
Rear Disk Leveling Cylinders	30
Tire Safety	31
Disk Gang Disks	31
Front Disk Gang Coil Spring System	31
Chisel Shank Spring Replacement	32
Shear Bolt Replacement	33
Chisel Shank Point/Shovel Replacement	33
TROUBLESHOOTING	34
STORAGE	35
Safety	35
Placing Into Storage (Disk Coatings)	35
DISPOSAL OF EQUIPMENT AT END OF USEFUL LIFE	35
PARTS SECTION	35
Ordering Parts	35
Dealer Contact Information	35
Decals	35
PARTS DRAWINGS	36
Hitch Frame Assembly	36
Main Frame Assembly	38
Disk Gang Frame Assembly	40
Axle Mounting Tube Assembly	41
Disk Gang Assembly	42
Disk Gang Mounting Hardware	44
Axle Frame Assembly	45
Spindle and Hub	46
Chisel Shank Assembly	47
Leveling Disk Frame Arms	48
Leveling Disk Frame	49
Leveling Disk Assembly	50
Harrow Lift Arm Assembly	51
4-Bar Harrow Sections	52
Wheel Cylinder Hydraulics	53
Main Lift Depth Stop Assembly	54
Leveling Disk Hydraulics	55
Disk Gang Hydraulics	56
Lighting Diagram	57

CHISEL SHANK LOCATION DIAGRAM	58
QT-107 - Shank Frame	58
QT-109 - Shank Frame	59
QT-111 - Shank Frame.	60
QT-113 - Shank Frame.	61
WARRANTY	62
Limited Warranty Statement	62
SERIAL NUMBER LOCATION	62
DEALER CONTACT INFORMATION	62

Introduction

Thank you for purchasing the McFarlane Quadra-Till Primary Vertical Tillage System. We know that you will get many years of dependable service because McFarlane has been manufacturing quality agricultural equipment since 1936.

A single pass in the fall with the Quadra-Till will leave the soil and residue in a condition that requires only a light pass with a Reel Disk or vertical tillage tool. Using both implements will create the perfect seedbed, saving time, expense, and preparing your fields for spring planting.

The Quadra-Till incorporates field residue up to a ten inch depth for quick breakdown and nutrient deposit. It also prepares the soil so spring field preparation and planting can be done quicker and easier. The Quadra-Till also prepares the ground to promote strong root growth for higher yields.

Quadra-Till provides four tillage functions in a single field pass.

1. Size Residue – Cuts residue into small pieces for faster breakdown.
2. Shatter Soil – Full width fracture of the soil to eliminate compaction layers.
3. Mix Residue – Spreads residue uniformly throughout the profile, ensuring good seed to soil contact in the spring.
4. Levels the Seedbed – Eliminating the need for multiple field finishing passes.

Contact Information

If you have questions not answered in this manual, require additional copies, or the manual is damaged, please contact your local dealer or:

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Web: www.flexharrow.com

Safety

General

Safety of the operator and bystanders is one of the main concerns in designing and developing a new piece of equipment. Designers and manufacturers build in as many safety features as possible. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling the equipment.

Most work related accidents are caused by failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing potentially hazardous situations before an accident occurs. As you assemble, operate, tow, or maintain the Quadra-Till (unit), you must be alert to potential hazards. You should also have the necessary training, skills, and tools to perform any assembly or maintenance procedures.

Improper operation and maintenance of this unit could result in a dangerous situation that could cause injury or death.

WARNING



Do not use or tow the unit until you read and understand the information contained in this manual.



Safety precautions and warnings are provided in this manual and on the unit. If these hazard warnings are not heeded, bodily injury or death could occur to you or to other persons.

McFarlane cannot anticipate every possible circumstance that might involve a potential hazard. The warnings in this manual and on the product are, therefore, not all-inclusive. If a method of operation not specifically recommended by us is used, you must satisfy yourself that it is safe for you and for others. You should also ensure that the unit will not be damaged or be made unsafe by the methods that you choose.

The information, specifications, and illustrations in this manual are based on the information that was available at the time this material was written and can change at any time.

Safety Alert Symbols



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

This manual contains DANGERS, SAFETY INSTRUCTIONS, CAUTIONS, IMPORTANT NOTICES, and NOTES which must be followed to prevent the possibility of improper service, damage to the equipment, personal injury, or death. The following key words call the readers attention to potential hazards.

Hazards are identified by the “Safety Alert Symbol” and followed by a signal word such as “DANGER”, “WARNING”, or “CAUTION”.

DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is limited to the most extreme situations.

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE

Indicates that equipment or property damage can result if instructions are not followed.

SAFETY INSTRUCTIONS

Safety instructions (or equivalent) signs indicate specific safety-related instructions or procedures.

NOTE: Contains additional information important to a procedure.

Safety Icons Nomenclature

This manual and the equipment has numerous safety icons. These safety icons provide important operating instructions which alert you to potential personal injury hazards.













Personal Protection/Important Information

-  Read the manual
-  Maintenance procedure
-  Crush hazard
-  Eye protection
-  Hand protection
-  Head protection
-  Hearing protection
-  Inspect equipment
-  OEM parts only
-  Place in neutral
-  Protective shoes
-  Remove key
-  Damaged hazard label
-  Set parking brake
-  Slow vehicle placard
-  Stop engine
-  Support stand usage
-  Use proper tools
-  Visually inspect

Prohibited Actions

-  Do not alter or modify
-  Do not leave out tools
-  Do not weld
-  No alcohol
-  No children
-  No drugs
-  No open flame
-  No passengers
-  No riders
-  No smoking

Hazard Avoidance

-  Block wheels
-  Crushing hazard (body)
-  Crush hazard (foot)
-  Crush hazard (rollover)
-  Defective or broken part
-  Entanglement hazard
-  Explosive separation hazard
-  Falling hazard
-  Fire hazard
-  High-pressure fluid hazard
-  Hose damage
-  Hot surface

-  Maintain safe distance
-  Overturn hazard
-  Pinch point hazard
-  Pressure alert / check pressure
-  Projectile hazard
-  Safety alert symbol
-  Sharp object hazard
-  Slipping injury
-  Tripping injury
-  Zero pressure

General Operating Safety

WARNING



Read And Understand Manual

To prevent personal injury or even death, be sure you read and understand all of the instructions in this manual and other related OEM equipment manuals! This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult familiar with farm machinery and trained in this equipment's operations. Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and how it works.

This unit was designed for a specific application; DO NOT modify or use this unit for any application other than which it was designed.

Units operated improperly or by untrained personnel can be dangerous!



Hazard And Information Signs

Replace any missing or hard-to-read decals. Decal placement and part numbers can be found in the Nomenclature section of this manual.



Damaged Parts Hazard

Do not use this unit if it is in need of repair. If you believe the unit has a defect which could cause damage, injury, or death, you should immediately stop using the unit.



Fall Hazard

Do not use the unit as a work platform. Do not stand on top of the unit at any time. Do not ride on the unit or allow others to ride on it.



Entanglement Hazard

Do not wear loose fitting clothing which may become entangled in moving parts.



Crush Hazard (rollover)

When disconnecting the unit or leaving the operator's seat:

1. Stop the tractor or towing vehicle.
2. Shut off the engine and remove the ignition key.
3. Set the brakes.
4. Make sure wheel cylinder transport locks are attached.
5. Relieve hydraulic fluid pressure.
6. If parking the unit, make sure jack stand is lowered and retaining pin is installed.



Injury Hazard

Do not permit children to play on or around the stored unit.

WARNING



Impaired Operator Hazard

Do not attempt to operate this unit under the influence of drugs or alcohol. Review the safety instructions with all users annually.

Personal Protection Equipment

When working around or operating this unit, wear appropriate personal protective equipment. This list includes but is not limited to:



- A hard hat
- Protective shoes with slip resistant soles
- Protective goggles, glasses, or face shield
- Heavy gloves and protective clothing



Safe Distance

Keep all bystanders, especially children, away from the unit while in operation.

SAFETY INSTRUCTIONS



To prevent injury, use a tractor equipped with a Roll Over Protective System (ROPS).



Visually Inspect

Visually inspect the unit for any loose bolts, worn parts, or cracked welds, and make necessary repairs before using the unit.

Towing Safety

For towing safety information, refer to the Towing section.

Operation Safety

For operating safety information, refer to the Operation section.

Assembly Safety

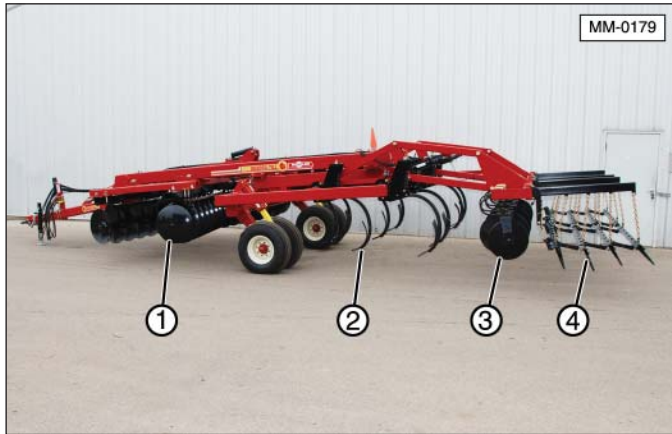
For assembly safety information, refer to the separate Assembly manual.

Maintenance Safety

For maintenance safety information, refer to the Maintenance section.

Component Nomenclature

Component Locations



The Quadra-Till is comprised of four components: the double disk gangs (1), the chisel shanks (2), the leveling disks (3), and the four-bar harrow (4).

Component Description

Disk Gangs (1)

The disk gangs cut the residue, open the soil surface, and begin the process of incorporating the residue into the soil up to four inches deep. Adjusting the angle and depth of the disk gangs is the first step in sizing and incorporating the residue.

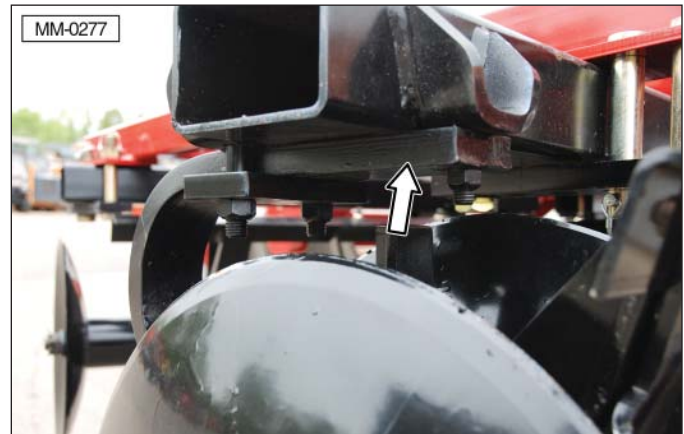


The depth of the disk gang is adjusted hydraulically with a cylinder. The disk gang depth ranges from 0 to 4 inches. The depth of the disk is normally determined by the amount of residue and the field conditions. The deeper the setting the more residue is incorporated into the soil.

The angle of the disk gang can be set in any one of three settings. To incorporate the maximum amount of residue, set the disk gang angle to the most aggressive setting of #3. If residue and sizing are not an issue (like soybean ground) then the disks should be set to the #1 setting and the disks set as shallow as possible.

NOTICE

In high residue situations, maximum down pressure on the disks is required to more completely cut the residue. Make sure the C-spring stop does not constantly contact the frame, as this will cause equipment damage.



Chisel Shanks (2)



The chisel shanks perform two tasks; they shatter the soil and incorporate the residue. The chisel shanks incorporate the residue evenly in the top of the profile, which is extremely important in vertical tillage. Too much residue in the top two to three inches of the profile causes poor soil-to-seed contact, which results in uneven germination.

The chisel shanks are also designed to shatter the soil evenly across the profile so any compaction layers are broken up. The shank configuration and spacing are set to provide the best soil breakup and uniformity.

Depth adjustment for the chisel shanks uses a depth stop which contacts a control valve located at the front of the machine on the main frame. This valve controls the position of the wheel lift cylinders. Since this moves the whole machine up or down, the other components need to be checked and possibly readjusted any time the shank depth changes. The optimum working depth of the chisel shanks is 6 to 12 inches.

Besides the depth setting, the operating characteristics of the chisel shanks can be changed by the use of different points or shovels. The unit is shipped with three inch twisted shovels as standard equipment. An optional four inch twisted shovel is available which will move more dirt and incorporate more residue. Also, an optional two inch straight point is available which incorporates less residue and requires less horsepower.

Spring Protection

Each chisel shank is equipped with a spring to protect it from breaking in the event it hits something, such as a rock. The spring tension is preset at the factory and no adjustment is necessary.



Shear Bolt Protection

Each chisel shank is also equipped with shear bolt protection for extreme situations.



Rear Leveling Disk Attachment (3)



The rear leveling disks are designed to level the ridges left by the chisel shanks. They should be set low enough to level the ridges, but not too deeply as they can create furrows.

The rear leveling disks are adjusted with dual hydraulic cylinders that move the rear section of the unit up or down. Controls within the tractor cab allow the operator to adjust the depth while moving across the field.

Four-Bar Harrow (4)



The four-bar harrow is used to break up clods of soil and disperse the residue evenly across the work area.

There are three attachment points for the pull chains on the harrow section. Moving it up will cause the section to lay more flat (less aggressive) and moving it down will cause the teeth to stand up more straight (more aggressive).

In some situations that do not require the extra leveling of the harrow section, such as heavy fall residue, the sections can be removed.

Specifications

Hydraulic Requirements

This unit operates with hydraulic pressures of 2500 to 3000 psi (170 to 205 bars).

Number of Shanks

QT-107 — 7
QT-109 — 9
QT-111 — 11
QT-113 — 13

Minimum Horsepower

QT-107 — 200
QT-109 — 250
QT-111 — 300
QT-113 — 350

Tillage Depths

- Disk gang depth up to 4 inches
- Chisel shank depth 6 to 12 inches
- Rear leveling disk depth is hydraulically adjustable to match operating depth

Tongue Weight

The tongue weight of the unit is approximately 700 lbs. (318 kgs)

Overall Weight (GVR)

QT-107 — 12,920
QT-109 — 14,020
QT-111 — 16,180
QT-113 — 17,620

Transport Width

QT-107 — 12'8"
QT-109 — 13'8"
QT-111 — 17'3"
QT-113 — 19'1"

Working Tillage Width (Cut Width)

QT-107 — 8'9"
QT-109 — 11'3"
QT-111 — 13'9"
QT-113 — 16'3"

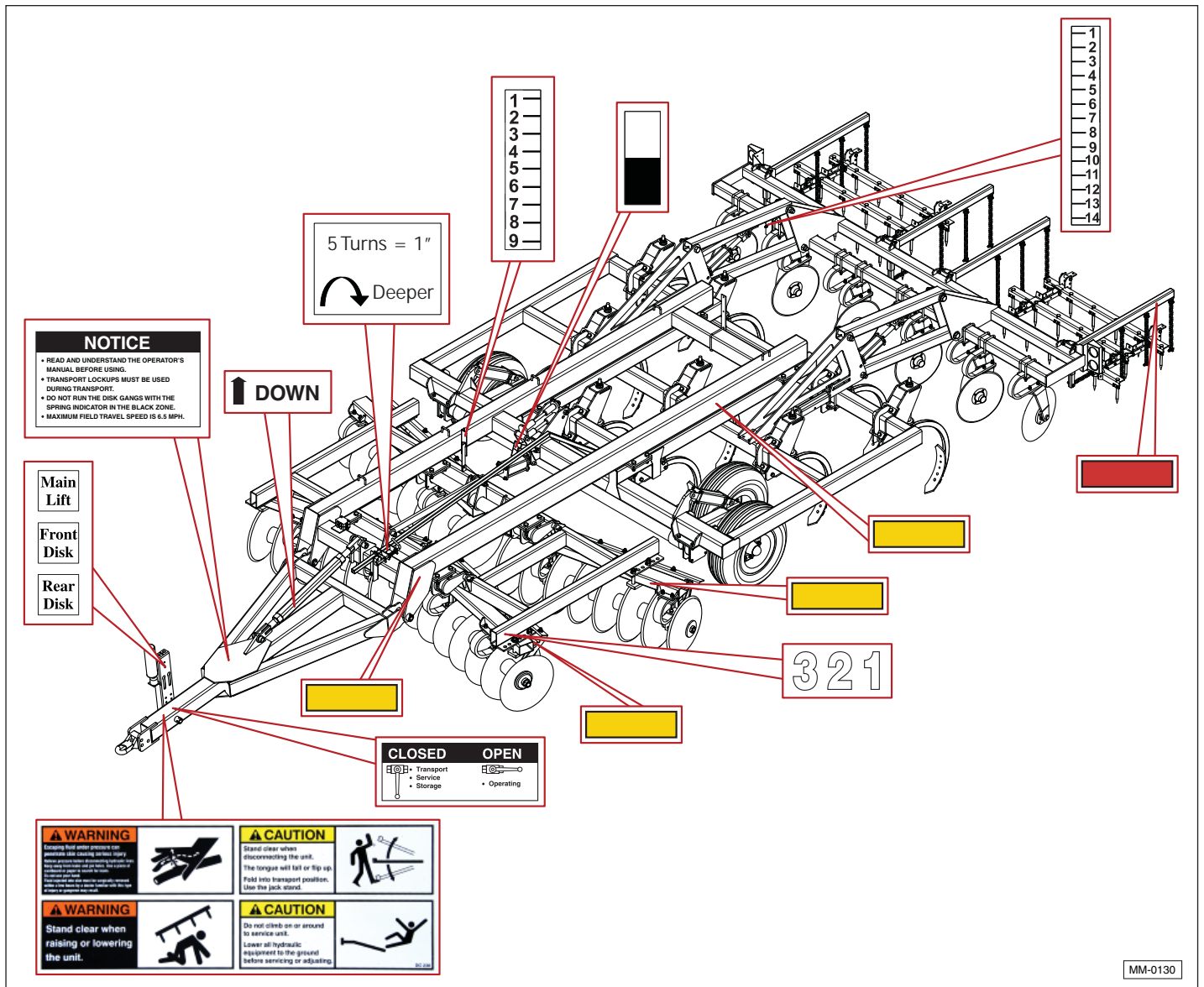
Towing Speed

Towing speeds should not exceed 20 MPH (32 KPH)

Field operating speeds should be 5 to 6-1/2 MPH (8 KPH to 10-1/2 KPH)

Instructions for Display of Hazard and Informational Signs

- It is the responsibility of the customer to know the lighting and marking requirements of the local highway authorities and to install and maintain the equipment to provide compliance with the regulations. Add extra lights when transporting at night or during periods of limited visibility.
- Keep safety signs clean and legible at all times. Replace safety signs that are missing or have become illegible.
- Do not paint over, remove, or deface any safety signs or warning decals on your equipment. Observe all safety signs and practice the instructions on them.
- Replacement parts that display a safety sign should display the same sign.
- Make sure the hazard warning labels or other information decals are legible and attached to the unit before use.
- Safety signs are available from your Distributor, Dealer Parts Department, or the factory.



Assembly


Refer to the Quadra-Till Assembly manual for complete instructions.





Towing


General Safety


SAFETY INSTRUCTIONS


-  Towing the Quadra-Till requires care! Both the unit and tow vehicle must be in good working condition. Securely attach to towing unit. Use a high strength, appropriately sized hitch pin with a mechanical retainer and attach safety chain.


-  Make sure the hitch and coupling on the towing vehicle are rated equal to, or greater than, the unit's "gross vehicle weight rating" (GVWR). Refer to the specification section.


-  Make sure the safety chain is securely fastened to the tow vehicle.


-  Check the tires for tread wear, inflation pressure, and overall condition.


-  Inspect the hitch and coupling for wear or damage. **DO NOT** tow the unit using a defective hitch or coupling!

-  Make sure directional, brake, and running lights are connected and working properly.

-  Make sure the lug nuts holding the wheels are tight (torque to specifications) and that none are missing.



-  When towing the unit on the highway, make sure the "Slow Moving Vehicle" placard is clearly visible.

-  Do not allow anyone to stand between the tongue or hitch and the towing vehicle when backing up to the equipment.

-  Make sure that the area is clear of children, animals, and other obstacles before using.





Safety Chain

SAFETY INSTRUCTIONS

- If the unit will be transported on a public highway, the safety chain must be attached to the tow vehicle.
-  Always follow state and local regulations regarding a safety chain when towing farm equipment on a public highway.
-  Be sure to check with local law enforcement agencies for any local regulations or restrictions.
- Do not use any device other than the safety chain that was supplied with the unit. Only a safety chain (not an elastic or nylon/plastic tow strap) should be used to retain the connection between the tow vehicle and the unit in the event of separation of the primary attaching system.


Bystanders

SAFETY INSTRUCTIONS

-  Beware of physical surroundings and especially bystanders, particularly children, before moving the unit! This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.
-   **NO PASSENGERS ALLOWED** - Do not carry passengers anywhere on or in the tractor, except as required for operation.
-  Do not allow anyone to ride on the unit while it is moving.

Towing and Maximum Towing Speed

SAFETY INSTRUCTIONS

- Operate the towing vehicle from the operator's seat only.
- Do not exceed a towing speed of more than 20 mph (0.5 KPH) on a public roadway.
-  Remember, tires supplied by the manufacturer are designed to operate LESS THAN 20 mph. Do not exceed or tire failure may occur.

Highway and Transport Operations

SAFETY INSTRUCTIONS

- Make sure the wheel cylinder transport locks are installed and the jack stand is in its storage position before transporting the unit.

SAFETY INSTRUCTIONS

- Never use independent braking with unit in tow as loss of control and/or upset of unit may result.
- Always drive at a safe speed relative to local conditions and ensure that your speed is low enough for an emergency stop to be safe and secure. Keep speed to a minimum.
- Reduce speed prior to turns to avoid the risk of overturning.
- Avoid sudden uphill turns on steep slopes.
- Always keep the tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
- Use approved accessory lighting flags and necessary warning devices to protect operators of other vehicles on the highway during daylight and nighttime transport. Various safety lights and devices are available from your dealer.
- The use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.
- When driving the tractor and equipment on the road or highway, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc. Plan your route to avoid heavy traffic.
- Be observant of bridge loading ratings. Do not cross bridges rated lower than the gross weight at which you are operating.
- Watch for obstructions overhead and to the side while transporting.
- Always operate equipment in a position to provide maximum visibility at all times. Make allowances for increased length and weight of the equipment when making turns, stopping, etc.

Pre-towing Checklist

1. Before towing, make sure the maintenance on the tractor and the unit are current. This is very important because towing puts additional stress on the tow vehicle.
2. Check and correct the tire pressures on the tow vehicle and the unit. Refer to the Tire and Lug Torque specification chart in the manual.
3. Make sure the hitch, coupler, and any other equipment that connects the unit and the tow vehicle are properly secured and adjusted. Always inspect the hitch and tongue for cracks when hooking up.
4. Install the appropriate Category 3 or Category 4 insert in the hitch. Store the used insert in its proper location, as shown under the hose couplings.



5. Attach the safety chain from the unit to the tow vehicle. The safety chain should be long enough for tight turns. Don't allow the chain to drag on the pavement because it will wear the chain links causing an unsafe condition.
6. Make sure the electrical wiring harness for the running and taillights is properly connected and not touching the road, but loose enough to make turns without disconnecting or damaging the wires.
7. Have an observer confirm all running lights, brake lights, turn signals, and hazard lights are working on both the tow vehicle and the unit.
8. Verify the brakes on the tow vehicle are operating correctly.
9. Make sure transport locks are securely fastened to the cylinders and the hydraulic lock valve is in the closed position.
10. Make sure the jack stand is raised and locked in the storage position.
11. Check mirrors of the tow vehicle to make sure you have good visibility.
12. Check routes and restrictions on bridges and tunnels.

Hook-Up to Tractor



Safety

SAFETY INSTRUCTIONS



Make sure that anyone who will be operating the unit or working on or around the unit reads and understands all the operating, maintenance, and safety information in the operator's manual and other related OEM equipment manuals before using or towing the unit.

Prior to Connecting Unit

Make sure the unit is resting on the ground or the transport locks are securely installed over the wheel cylinders before attaching the unit to the tractor.



SAFETY INSTRUCTIONS



If the unit is not resting on the ground, make sure wheel chocks are securely fitted on both sides of each wheel.

WARNING



Crush Hazard

The tongue weight of the unit is approximately 700 lbs. (318 kgs.). Use care when lifting or attaching the unit to the tractor. Never place any part of your body under the tongue or hitch assembly.



Hydraulic Pressure

This unit operates with hydraulic pressures of 2500 to 3000 psi (170 to 205 bars).



High-Pressure Fluids

1. Check or tighten all connections BEFORE pressurizing system.
2. Release all pressure before removing hoses and/or valves by:
 - a. Stopping engine.
 - b. Holding hydraulic control levers in float or neutral position.
3. DO NOT use your bare hand to check for potential leaks. Always use a board or cardboard when checking for a leak.



Escaping hydraulic fluid under pressure, even a pinhole size leak, can penetrate body tissue, causing serious injury and possible death. If fluid is injected into your skin, it must be treated immediately by a doctor familiar with this type of injury.

Tow Chain



A certified tow chain is supplied with each unit. This chain must be attached to the tractor during towing or operation of the unit.

SAFETY INSTRUCTIONS



Inspect the chain annually for wear or damage.



Do not replace the chain with anything other than an OEM certified replacement.

Connecting to the Tractor

1. Raise the jack stand and connect the tongue to the tractor. The tongue weight of the unit is approximately 700 lbs. (318 kgs).



2. Connect the hitch of the unit to the tractor. Attach the tow chain to the tractor's draw bar cage.



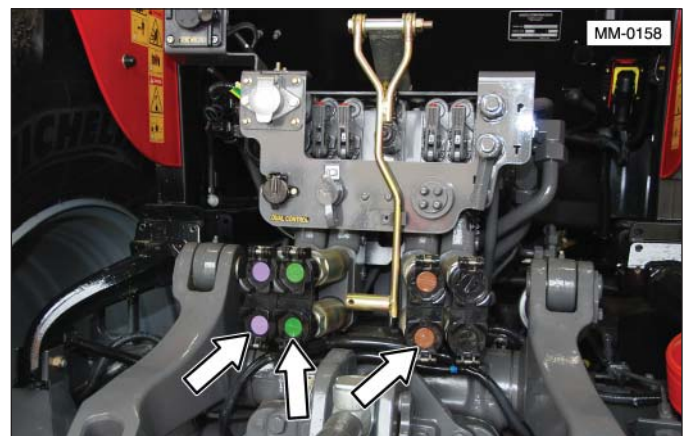
3. Place the jack stand in its storage position, as shown.



4. Remove the six hydraulic hoses from their storage position.



5. Connect the six hydraulic hoses to the tractor.



Note: The most commonly used function of the unit is the "main lift" cylinders, which raises and lowers the wheels. Connect the hydraulic hoses for this function into the port (control lever) used most commonly.

6. Disconnect the electrical connection for the rear lights from the storage socket.



a. Rotate the plug.



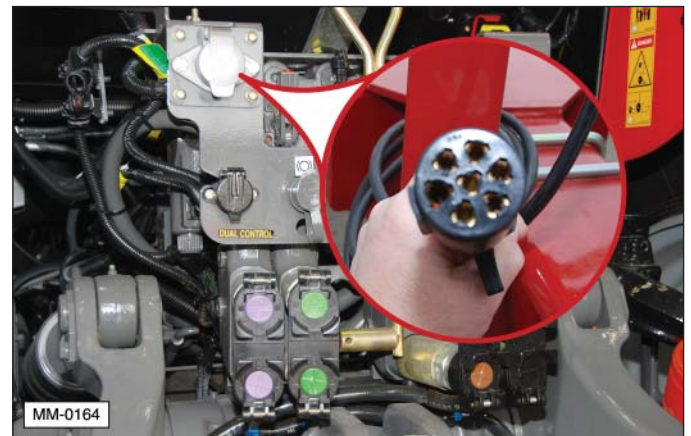
b. Push the plug upward and slightly rotate it again to release it from the socket.



c. Pull the plug downward.



d. Connect the plug into the tractor's electrical socket.



7. Make sure all the hydraulic cylinders are functioning properly.
8. Make sure the amber and red indicator lights are working properly.
9. Move the unit to the desired location and position it for operation following the towing recommendation provided in this manual and/or any other local, State, or Federal regulations that may apply.


Operation

Safety

WARNING

To prevent serious injury or death, follow these safety instructions


 Entanglement Hazard
Keep hands and clothing clear of moving parts.

 Crush Hazard (rollover)
Do not clean, lubricate, or make adjustments while the unit is moving.


   Crush Hazard (rollover)
When making adjustments to the unit or leaving the operator's seat:

1. Stop the tractor.
2. Shut off the engine and remove the ignition key.
3. Set the brakes.

 Overturn Hazard
Pick the levellest possible route when transporting across fields. Avoid the edges of ditches or gullies and steep hillsides.

 Safe Distance
Keep all bystanders, pets, and livestock clear of the work area, particularly when raising or lowering the unit.

SAFETY INSTRUCTIONS

 Periodically clear the unit of brush, twigs, or other materials to prevent buildup of dry, combustible materials.

NOTICE

DO NOT turn while the unit is in the ground.

DO NOT operate the unit in frozen ground.

Initial Setup

The McFarlane Quadra-Till is a tool that is designed to handle a wide variety of field conditions. It has many adjustments that can be made to change the performance of each component on the unit as well as its overall performance. Achieving the best results over the widest range of circumstances can be accomplished by making adjustments to match the field conditions.

Note: It is important to make one adjustment at a time in order to see the results of each change. If several adjustments are made at the same time, the operation of the machine can change dramatically, creating confusion and frustration.

1. If necessary, remove the transport locks from both wheel cylinders. Store the transport locks in their storage positions on the frame, as shown.



⚠ WARNING



Pinch Point Hazard
Do not place hands or fingers between moving and/or stationary parts. The weight of the unit will easily cause serious bodily injury.



Sharp Object Hazard
Do not place any part of your body under the disk gang during the adjustment process. Severe injury will occur if a person contacts or falls under the disk

gang.

2. Adjust the disk gang angle by loosening adjustment bolts (1) and moving the disk gang into the desired position using the following procedure. The photo shows the disk gang set in the #2 position.



- a. Lower the disk gang close to the ground but not touching.



Do not place any part of your body under the disk gang.

- b. Move the handle of shut-off valve (2) to the closed position, as shown. The shut off valve helps prevent the wheel cylinders from retracting, due too bleed off within the hydraulic system, resulting in the disk gang lowering to the ground.



⚠ WARNING

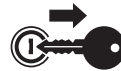
To prevent serious injury or death from rollover or crashing during the setup procedure:



Stop tractor's engine.



Set parking brake.



Remove ignition key.



Block wheels of unit.

- c. Stop the tractor, shut off the engine, set the parking brake, and remove the ignition key from the tractor.
- d. Block the wheels of the unit to prevent movement during repositioning of the disk gangs.

- e. Remove two retainer clips (3) from the castle nuts and remove the castle nuts using the wrench supplied with the unit.



- f. Adjust the disk gang to the desired angle.

The #2 position is a neutral setting and a good place to start the initial setup.

The #1 position is the least aggressive setting and is typically used with higher speeds and smaller amounts of residue.

The #3 position is the most aggressive setting and is used for heavy or difficult residue. This setting also requires the most horsepower. It may also be necessary to reduce the speed at this steeper gang angle to prevent ridging.

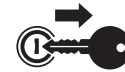
- g. Set the remaining disk gangs to the same position. Replace the two bolts, install and tighten the castle nuts, and install the two retainer clips on each disk gang.
3. Start the tractor and use the control lever to raise the complete unit (lower wheels).
 4. Use the control lever for the front disk unit and raise the disk to the maximum height.
 5. Using the tractor's control lever for the leveling disk and harrow assembly, raise it to the maximum height.

6. Begin to pull the unit through the field.
7. Using the tractor's control lever for the main lift (controls wheel depth), slowly raise the wheels until the chisel shanks contact the ground.



8. Continue raising the wheels (lowering the unit) until the chisel shanks are approximately 6 to 12 inches (152 to 305 mm) in the ground.
9. Stop the tractor with the unit still in the ground.

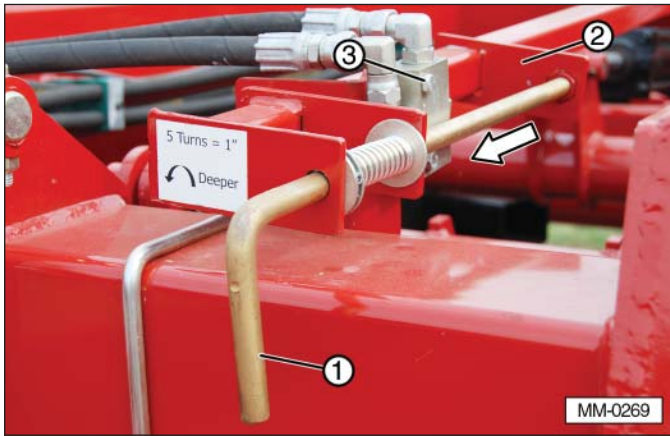
⚠ WARNING



Before leaving the tractor, shut off the engine, set the parking brake, and remove the ignition key.

10. Measure the depth the chisel shank is cutting into the ground.
11. Adjust the chisel shank stop mechanism (1) until stop plate (2) contacts the plunger of the hydraulic flow shut off valve (3).

Note: The desired depth of the chisel shanks is controlled by hydraulic valve (3). When the wheels of the unit are raised, stop plate (2) attached to the frame actuates the valve, stopping oil flow. Each time the wheels are raised and lowered, the valve will consistently position the depth of the chisel shanks.



12. If the chisel shanks need to be set lower, adjust the stop mechanism accordingly. Five full turns of the crank equals 1 inch of depth adjustment.

Note: Since the wheels position the height of the entire frame of the unit, the depth setting of the other components also needs to be checked and possibly readjusted any time the chisel shank depth is changed.

13. Continue pulling the unit through the field and raise and lower the chisel shanks to allow the hydraulic control valve to stop at the set depth. Stop the tractor and check the depth of the chisel shanks, making sure they are the desired depth. Readjust the depth control device, if necessary.

⚠ WARNING

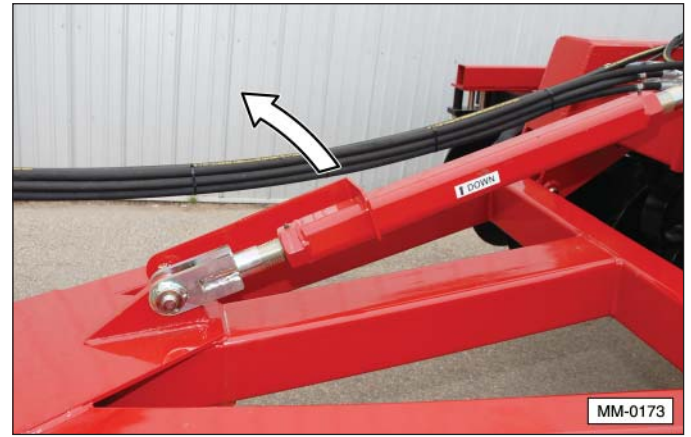


Before leaving the tractor, shut off the engine, set the parking brakes, and remove the ignition key.

14. Once the desired depth is reached for the chisel shanks, the unit must be leveled by adjusting the frame leveling turnbuckle. Stop the unit with the chisel shanks in the ground.



a. Raise the locking mechanism from the turnbuckle.



b. Use the wrench (stored on a bracket on the main frame) to make the adjustment.



c. As viewed from the front of the unit, turning the turnbuckle counterclockwise will raise the hitch end and lower the harrow end.



d. Check for level. Adjust the turnbuckle as needed.

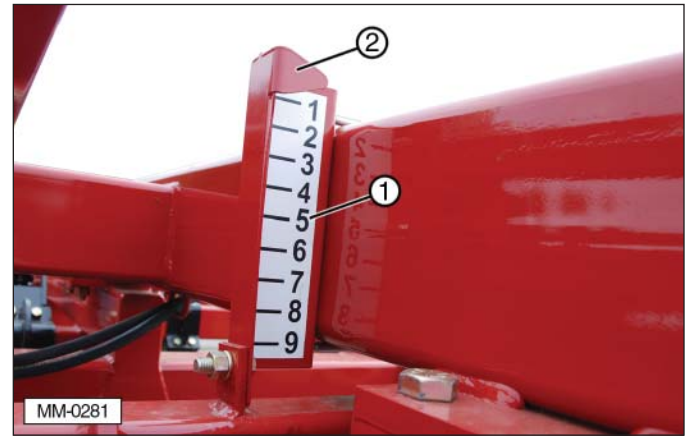


e. Once the unit is level from front to back, place the locking mechanism over the turnbuckle.



Note: When a major change is made to the depth of the front gang disks, the chisel shanks, or the rear leveling disks, make sure the frame is still level.

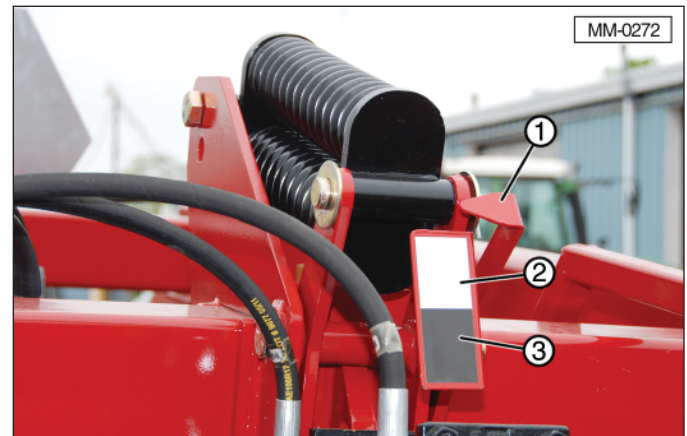
15. Continue pulling the unit through the field and using the disk gang depth control lever, begin lowering the disk gangs until they start cutting 1 to 2 inches (25 to 50 mm) into the ground. Adjust the position of the disk gangs to the desired depth using the depth gauge (1) (one through nine) and depth indicator (2).



Note: If depth gauge (1) indicates a level of four and you need to lower the unit an additional 2 inches (51 mm), move indicator (2) down to number six.

Note: The disk gangs should not be run deeper than 4 inches (102 mm). If more soil loosening is required, increase the aggressiveness of the disk gang angle.

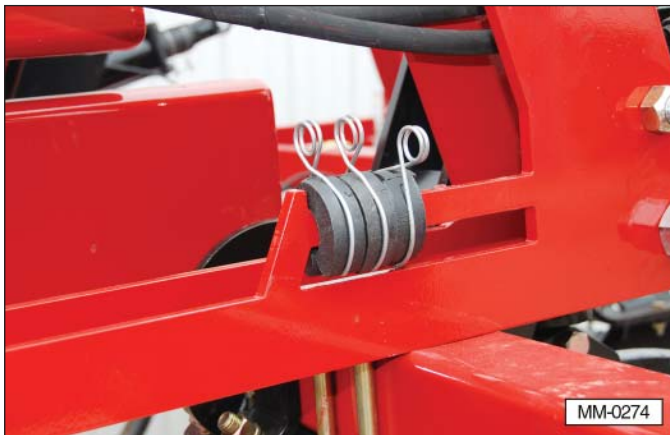
The disk gangs and their frame are protected by a heavy-duty spring protection device with a down-pressure indicator. If indicator arrow (1) is in the "black" zone (3) (too much pressure), raise the disk gang or change the angle until the indicator is in the "white" zone (2) (proper operating pressure).



16. Using the leveling disk control lever and the leveling disk indicator (1 through 11), lower the leveling disks to approximately a finished grade level.



17. Once the proper height of the leveling disk is set, insert the cylinder rod stops from their storage location and place them on the cylinder rod between the body of the cylinder and the clevis, as shown.



Note: Inserting the cylinder rod stop collars allows the leveling disks to be raised and then lowered again to the exact same position every time. They also prevent the cylinders from retracting due to bleed off within the hydraulic system.

18. Finally, once the front disk gangs, chisel shanks, and rear leveling disks have been set to the desired depth, recheck the frame for level. Adjust the turnbuckle, if necessary.

The unit should now be ready.

To maximize the unit's performance, it should be operated at speeds ranging from five to six and a half (5-6-1/2) mph. This keeps the field debris moving through the harrow sections and avoids clogging.

Maintenance

Safety

WARNING

To prevent serious injury or death:



Rollover / Crush Hazard

To prevent serious injury or death, before servicing, adjusting, repairing, or performing other work on the unit, always make sure the tractor or towing vehicle engine is stopped, the ignition key is removed, the unit is lowered to the ground, all controls are placed in neutral, the parking brake is set, and all hydraulic fluid pressure is relieved (zero pressure).



Rollover Hazard

Block the wheels before performing maintenance or repairs.



Use Properly Rated Tools

Use sufficient tools, jacks, and hoists that have the capacity for the job.



Crush Hazard

Use support blocks or safety stands rated to support the load when changing tires or performing maintenance.



High-Pressure Fluids

Never use your hands to locate a hydraulic leak. Use a piece of cardboard or wood. Wear proper hand and eye protection when searching for a high-pressure hydraulic leak.

Hydraulic fluid escaping under pressure can penetrate the skin. Openings in the skin and minor cuts are susceptible to infection from hydraulic fluid. If injured by a concentrated high-pressure stream of hydraulic fluid, seek medical attention immediately. Without immediate medical treatment, serious infection or toxic reaction can develop if hydraulic fluid penetrates the surface of the skin.



Entanglement Hazard

Keep hands, feet, clothing, jewelry, and long hair away from any moving parts to prevent them from getting caught.

SAFETY INSTRUCTIONS

Follow all operating, maintenance, and safety instructions found in this manual.



Understand the service procedure before performing the work. Keep area clean and dry.



Replace all worn or damaged safety and instruction decals.



Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts.



Do not leave tools lying on the unit.



Do not modify machine or safety devices. Do not weld on the unit. Unauthorized modifications may impair its function and safety.

If equipment has been altered in any way from the original design, the manufacturer does not accept any liability for injury or warranty.



Never replace hex bolts with less than Grade 5 bolts unless otherwise specified.






Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore the unit to original specifications. The manufacturer will not claim responsibility for damages as a result of the use of unapproved parts.

Tire and Lug Torque Specifications

Tire Size	Ply Rating	Tire Pressure	Lug Size	Lug Torque (lb.ft.)	
				Max.	Min.
QT107					
36-16-17.5	10 ply	75 psi	5/8	85	100
QT109 and QT111					
12.5L-15	12 ply	52 psi	9/16	80	90
QT113					
12.5L-15	18 ply	72 psi	5/8	85	100

Bolt Torque Chart

Bolt Head Markings	 No Marking		 3 Radial Lines		 6 Radial Lines	
	Bolt Diameter	SAE Grade 2 N-m (ft-lbs)		SAE Grade 5 N-m (ft-lbs)		SAE Grade 8 N-m (ft-lbs)
1/4"	8	(6)	12	(9)	17	(12)
5/16"	13	(10)	25	(19)	36	(27)
3/8"	27	(20)	45	(33)	63	(45)
7/16"	41	(30)	72	(53)	100	(75)
1/2"	61	(45)	110	(80)	155	(115)
9/16"	95	(70)	155	(115)	220	(165)
5/8"	128	(95)	215	(160)	305	(220)
3/4"	225	(165)	390	(290)	540	(400)
7/8"	230	(170)	570	(420)	880	(650)
1"	345	(225)	850	(630)	1320	(970)

Maintenance Schedule

1. After the first 12 hours of use, check the tightness of the bolts, especially those on the C-springs. Torque specifications are listed in the Bolt Torque Chart in this manual.
2. Prior to each use, check for loose bolts and replace lost or worn parts.
3. Grease hinge pins every 15 hours.
4. Grease wheel bearings every 50 hours (sparingly) and check for endplay. Repack annually.

Note: Clean grease fittings and replace those that are broken or missing. Over greasing may damage bearing seals and cause premature bearing failure.

Lubrication

Wheel bearings

Wheel bearings and leveler disk bearings only require lubrication every 50 hours of service. These bearings should be greased sparingly every 50 hours of service. Check for end play in the bearings, prior to adding grease.

Clean, repack, and adjust the wheel bearings and leveller disk bearings annually. Use only wheel bearing grease when repacking these units.

Lubrication Locations Drawing

Add grease to the locations shown in the photo on the following page.

When greasing a pin and bushing, add grease until it is visibly forced out of the joint.



No Grease
At Set Up

No Grease
At Set Up

Hydraulic Components

Safety

⚠️ WARNING



Trapped Air Hazard

When installing, replacing, or repairing hydraulic system cylinders or parts, make sure that the entire system is charged and free of air before resuming operations. Failure to bleed the system of all air can result in improper machine operation, causing severe injury.



Zero Pressure

Relieve pressure from the hydraulic system before servicing or disconnecting from the tractor.



High-Pressure Fluid Hazard

Keep all hydraulic lines, fittings, and couplers tightly secured and free of leaks.



Explosive Separation Hazard

Replace any worn, cut, abraded, flattened, or crimped hoses.



High-Pressure Hazard

Do not make any temporary repairs to the hydraulic lines, fittings, or hoses using tape, clamps, or cement. The hydraulic system operates under extremely high pressure and temporary repairs may fail suddenly and create a hazardous/dangerous situation.



Personal Protection Equipment

Wear proper hand and eye

protection when searching for a high-pressure hydraulic leak. Use a piece of wood or cardboard as a backstop instead of hands to identify and isolate a leak. If injured by a concentrated high-pressure stream of hydraulic fluid, seek medical attention immediately. Serious infection or toxic reaction can develop if hydraulic fluid penetrates the surface of the skin.



High-Pressure Fluid Hazard

Before applying pressure to the system, make sure all components are tight and that the hydraulic lines, hoses, and couplings are not damaged.

NOTICE

Make sure components in the hydraulic system are kept clean and in good working condition.

Wheel Lift Cylinders and Disk Gang Cylinders

There are no setup procedures or maintenance items on these cylinders.

Rear Disk Leveling Cylinders

The rear disk leveling cylinders use a rephasing or sequencing circuit. This type of hydraulic circuit allows both cylinders to raise and lower simultaneously.

If the cylinders do not extend and retract together, use the following procedure to put them back in phase with one another.

1. Raise the leveling disk unit completely and hold the control valve lever in the raise position for approximately 20 seconds.
2. Lower the leveling disks.
3. Repeat Step 1 and Step 2 until both cylinders raise and lower at the same time.

Tire Safety

⚠️ WARNING



Explosive Separation Hazard
Do not attempt to mount tires unless you have the proper equipment and experience to do the job. Failure to follow proper procedures when mounting a tire on a wheel or rim can produce an explosive separation, which may result in serious injury or death.



Explosive Hazard
Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure, resulting in a tire explosion. Welding can structurally weaken or deform the wheel.



Flying Objects Hazard
Inflating or servicing tires can be dangerous. Whenever possible, trained personnel should be called to service and/or mount tires.

When inflating tires, use a clip-on chuck and extension hose. Always stand to the side of the tire when inflating, and NOT in front of or over the tire assembly.

Make sure the tires are inflated evenly.



Crush Hazard
Make sure the unit is completely supported with suitable stands before removing a wheel assembly.

SAFETY INSTRUCTIONS



Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure.



Check tires for low pressure, cuts, bubbles, damaged rims, or missing lug bolts and nuts.



Always install tires and wheels with appropriate capacity to meet or exceed the weight of the unit.



Do not exceed 20 mph or tire failure will occur.



Keep wheel lug nuts or bolts tightened.

Disk Gang Disks

1. Replace the disk blades when the diameter is 22 inches or less.
2. It will also be necessary to check and tighten the disk gang arbor bolts to prevent excessive wear.

Tighten the gang arbor bolts to 600 to 800 ft-lb.

Note: A torque of 600 ft-lb would be equivalent to using a 4 foot wrench with a 150 pound person hanging freely on the end.

A torque of 800 ft-lb would be equivalent to a 200 pound person using a 4 foot wrench.

Front Disk Gang Coil Spring System

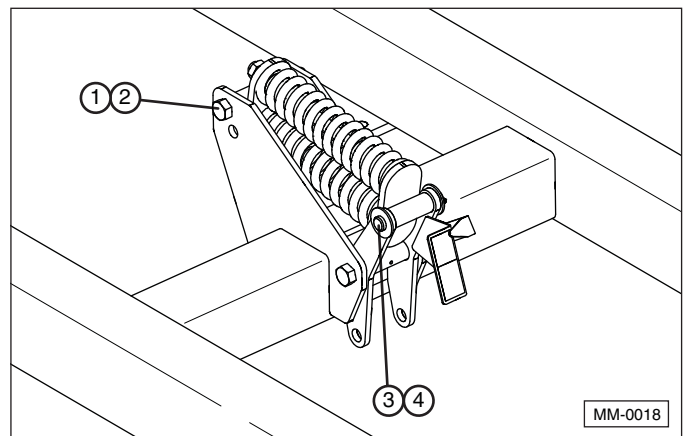
⚠️ WARNING



Spring Tension Hazard

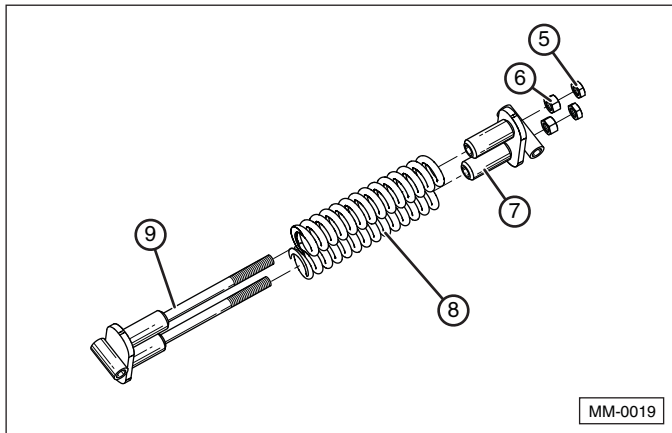
Compressed springs can contain enough energy to cause serious bodily injury and even death. Do not remove retainer (3) until all spring tension is released. Use extreme caution when working around broken springs that are compressed.

1. Place blocks under the disk gang frame or disk gangs to support the unit. This will remove the pressure from the spring assembly, allowing it to be removed.
2. Attach a lifting device to the spring assembly. Make sure there is no tension on the bolt and remove lock nut (2) from bolt (1) and remove bolt. Then remove cotter pin (4) from clevis pin (3) and remove the pin.



3. Remove the spring assembly.

- Remove two lock nuts (5) from spring retainer shaft (9). Slowly remove two retainer nuts (6) to release the spring tension. Alternately turn the nuts to evenly release the spring pressure.



Note: Retainer nuts (6) can be removed using the wrench supplied/attached to the frame of the unit.

- Remove retainer (7) and springs (8). If necessary, replace spring mount (9).
- Reassemble all parts.
- Tighten retainer nuts (6) until the springs are compressed to 15.0" (38.1 cm). Install and tighten locknuts (5).
- Reinstall the spring assembly.

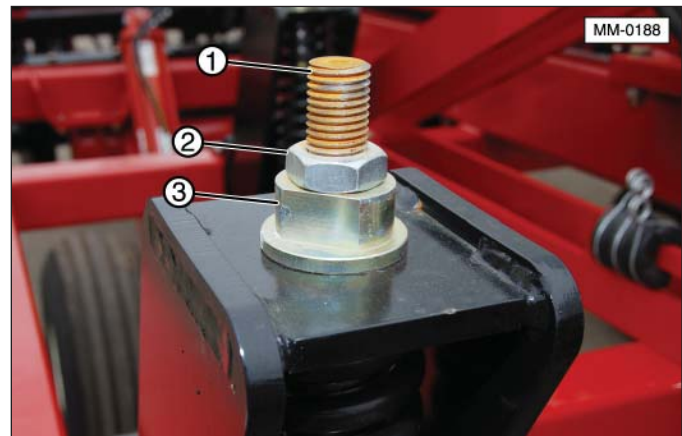
Chisel Shank Spring Replacement

WARNING



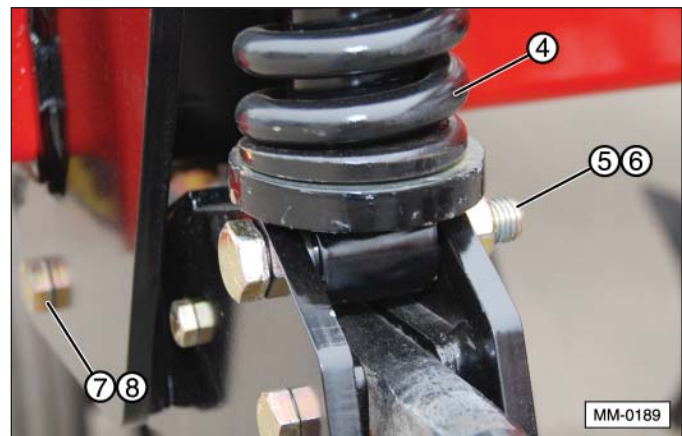
Spring Tension Hazard
Compressed springs can contain enough energy to cause serious bodily injury and even death. Do not remove the chisel shank retainer bracket until all spring tension is released. Use extreme caution when working around broken springs that are compressed.

- If necessary, remove the chisel shank. The chisel shank assembly and shovel weigh approximately 165 lbs. Refer to the Assembly Manual for additional information on removal and installation procedures.
- Remove lock nut (2) from spring retainer shaft (1). Slowly remove retainer nut (3) and release the spring tension.



Note: Retainer nut (2) can be removed using the wrench supplied/attached to the frame of the unit.

- If required, remove bolt (5) and locknut (6) from the chisel shank retainer bracket.
- Remove bolt (7) and lock nut (8). Replace the worn or broken parts.



- Install and tighten removed bolts. Do not overtighten bolts (5) or (7).
- Tighten retainer nut (2) until the spring is compressed to 14.0" (35.56 cm). Install and tighten locknut (2).



Shear Bolt Replacement

When replacing the retainer bolt or shear bolt, it is not necessary to release the spring tension.

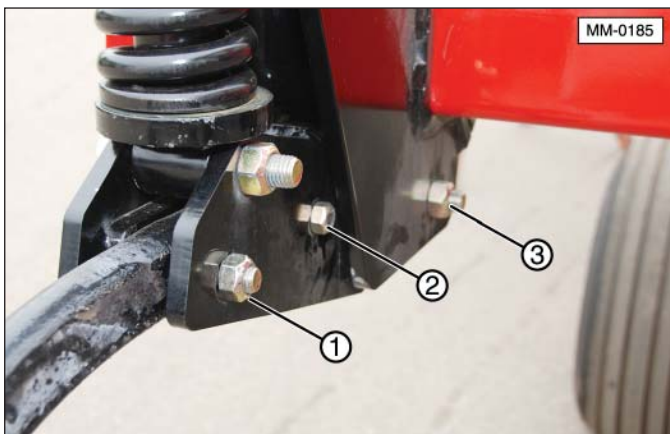
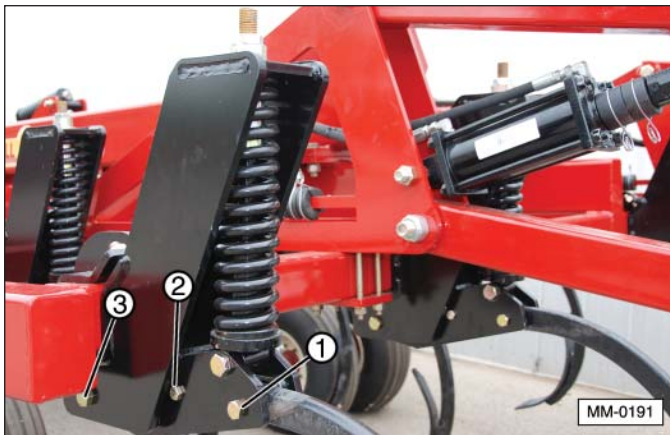
CAUTION



Part Under Tension

Do not remove bolt (3) when replacing pivot bolt (1) or shear bolt (2). Bolt (3) is part of the chisel shank retainer bracket which is under spring force. Removal of bolt (3), without releasing the spring tension, can cause serious bodily injury.

1. If necessary, remove any broken pieces of shear bolt (2) from the shank or the chisel shank retainer bracket.



2. Replace chisel shank pivot bolt (1) with an OEM Grade 8 replacement bolt. Tighten the nut to the standard torque.

WARNING



OEM Replacement Parts Only

Using parts from other manufacturers can result in failure of that part causing equipment damage and possible serious injury or death.

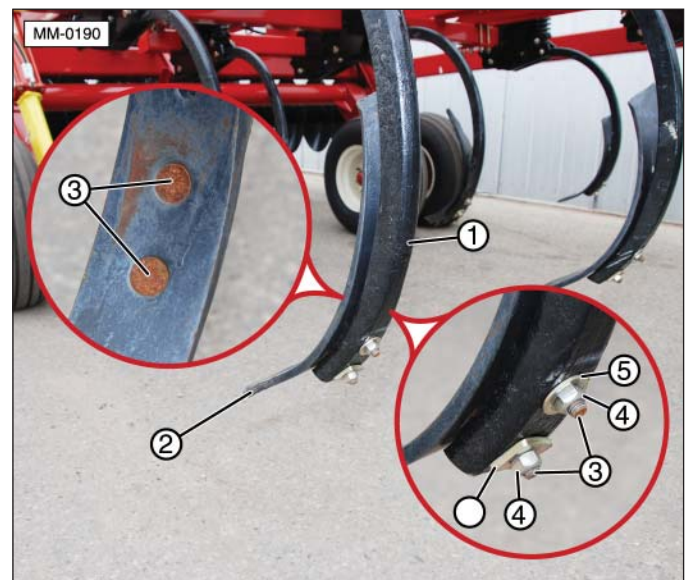
3. Replace shear bolt (2) with an OEM Grade 5 replacement bolt. Make sure the end of the bolt will not contact the side of the chisel shank retainer bracket, as shown. Remove any excess bolt length if necessary.



Chisel Shank Point/Shovel Replacement

The chisel points/shovels (2) are reversible. When the point becomes less effective, reverse or replace the shovel.

1. Remove the plow bolts, washers, and locknuts from shank (1).



2. Install the twisted shovels with bolts (3), **round** washer (5) and lock nut (4) in the upper hole. Install bolts (3), **square** washer (6) and lock nut (4) in the lower hole.

Note: A straight point, a three inch twisted shovel, or a four inch twisted shovel are interchangeable on the chisel shank.

Troubleshooting

Problem	Cause	Solution
Disk gang is not tilling to desired depth or the soil is not fully worked to desired depth.	Disk gang is not set deep enough.	Increase the depth of the disk gang up to a 4 inch maximum depth. Whenever you are making a change to any setting, make sure the unit remains level as it is pulled through the field.
	Disk gang angle is not set properly for the soil conditions.	Increase disk gang angle to loosen more soil.
The ground is not level behind the leveling disk and harrow.	The rear leveling disks are set too shallow or too deep into the ground.	Raise the leveling disk until the ground levels out. When set too deep, the disks cut furrows in the ground that the harrow cannot level out.
The residue is not being turned into the ground.	The front gang disk is not set at an aggressive enough angle.	Increase the angle of the front disk gang.
	The front gang disk is not set deeply enough.	Increase the depth of the disk gang up to a 4 inch maximum depth. Whenever you are making a change to any setting, make sure the unit remains level as it is pulled through the field.
The residue is not being sized correctly.	The front disk gang may not be set deep enough.	Increase the depth of the disk gang up to a 4 inch maximum depth. Whenever you are making a change to any setting, make sure the unit remains level as it is pulled through the field.
The disk gang indicator is pointing to the black area.	Too much force is being placed on the disk gangs or the soil conditions are too hard for the depth or the angle the disk gangs are set.	Raise the disk gang.
		Set the angle of the disk to be less aggressive.
		Reduce the speed. A speed of 5 to 6-1/2 miles per hour is recommended.
Ridging is occurring.	Front disk gang is not set correctly.	Raise the disk gang.
		Set the angle of the disk to be less aggressive.
		Reduce the speed. A speed of 5 to 6-1/2 miles per hour is recommended.
Residue buildup on harrow bars.	Front disk gang is not set correctly.	Set the disk gang to a more aggressive angle in order to size the residue into smaller pieces.
	The harrow angle is not set correctly.	Change the angle of the teeth. Using the linkage settings that produce the flattest angle on the harrow is recommended. Setting the harrow to the steepest angle is usually recommended for spring work or light residue.

Storage

Safety

SAFETY INSTRUCTIONS

Follow all operating and safety instructions found in this manual when storing this equipment.



Store the unit in an area away from human activity.



Do not permit children to play on or around the stored unit at any time.

Make sure the unit is stored in an area with a firm and level base to prevent it from tipping or sinking into the ground.



Block the wheels to prevent the unit from rolling.

Placing Into Storage (Disk Coatings)

Apply a thin layer of grease to all exposed metal surfaces of the disks, points, and shanks.

Disposal of Equipment at End of Useful Life

The McFarlane Quadra-Till has been designed for the specific purpose of tilling agricultural farm land. When this unit is no longer capable of doing its designed purpose, it should be dismantled and scrapped. Do not use any materials or components from this unit for any other purpose.

Parts Section

Ordering Parts

We manufacture a quality product that requires very little maintenance or repair. However, should a part break or become damaged, our knowledgeable staff can make sure you receive the part(s) to put your unit back into operation.

Dealer Contact Information

For replacement decals, questions, or to order parts, contact your dealer:



Decals

WARNING

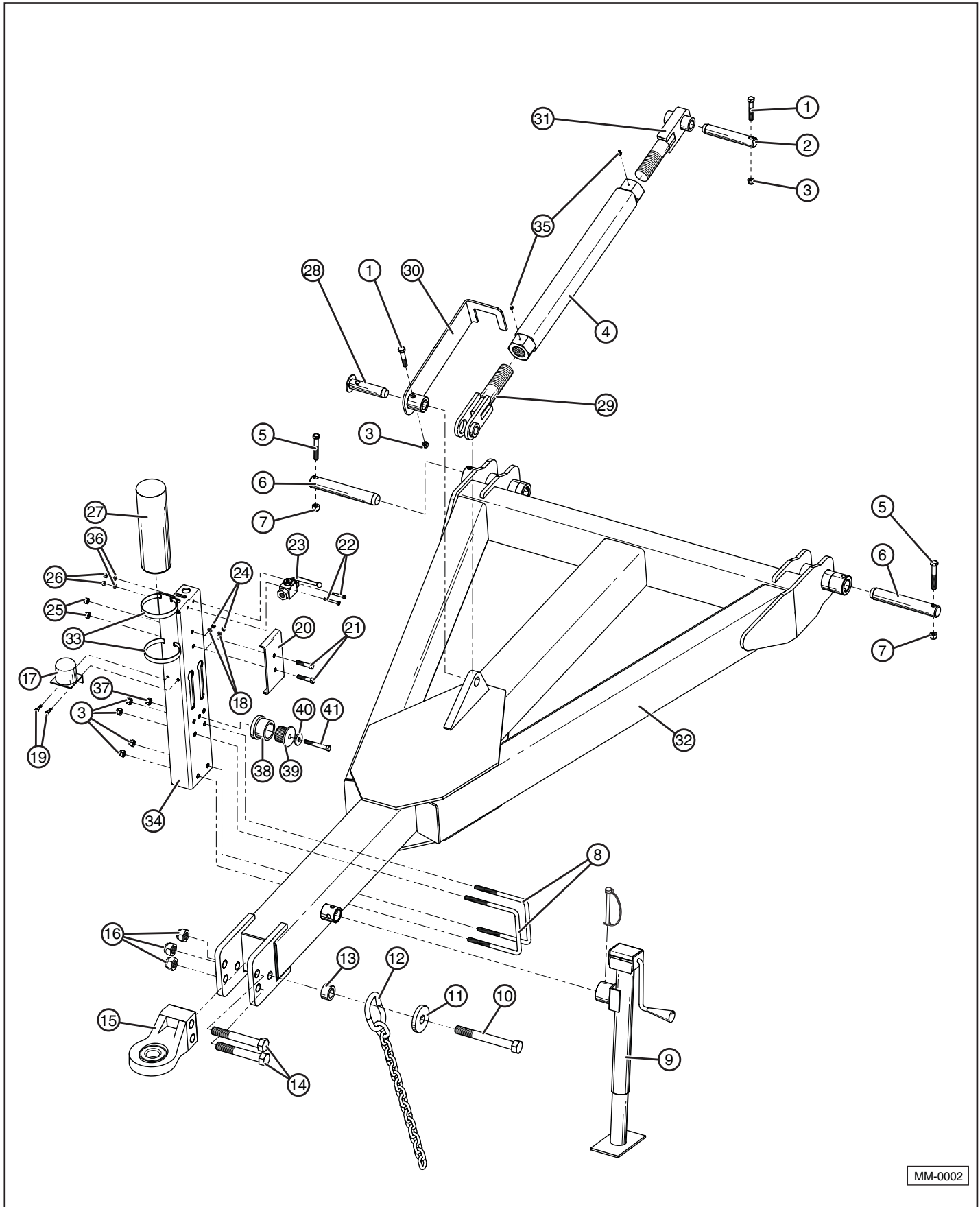


Make sure all decals are attached to the unit and are legible at all times. Safety decals and reflective tape provide a vital role in helping to reduce injuries and/or possibly even death.

To ensure the greatest level of safety, all decals must be in place and legible at all times. Remember, it is the users' responsibility to maintain these decals.

Parts Drawings

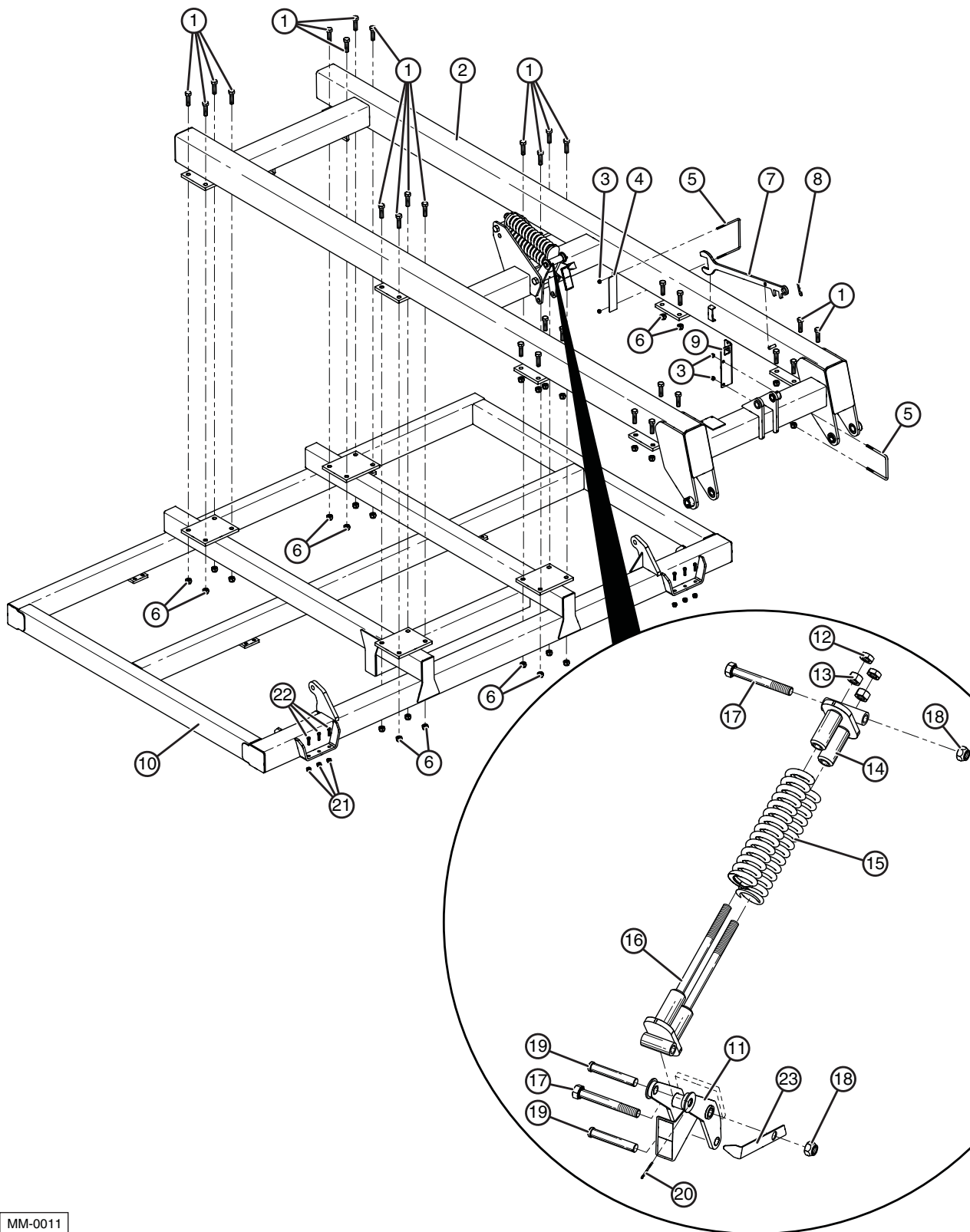
Hitch Frame Assembly



MM-0002

Item	Part Number	Description	Qty.
1	BH-5028	SCREW, CAP, HEX, 1/2-13 x 2-3/4", GRADE 5	2
2	RT-2124	LEVEL LIFT TUBE PIN	1
3	NLT-5013	NUT, LOCK, HEX, 1/2-13	21
4	RT-3145	TURNBUCKLE TUBE ASSY	1
5	BHY-5635	SCREW, CAP, HEX, 9/16-12 x 3-1/2, GRADE 8	2
6	RT-2107	CYLINDER LINKAGE PIN	2
7	NLT-5612	NUT, LOCK, HEX, 9/16-12	2
8	BU-1267	U-BOLT, 1/2 x 6 x 7-1/4"	2
9	QT-1005	JACK, 15 SQ	1
10	BHY-1085	SCREW, CAP, HEX, 1-8 x 8-1/2", GRADE 8	1
11	RT-3103	SAFETY CHAIN WASHER	1
12	CH-1816 CH-1820 CH-1830	SAFETY CHAIN, 16,100 LBS (7 & 9 SHANK) SAFETY CHAIN, 20,200 LBS (11 SHANK) SAFETY CHAIN, 30,400 LBS (13 SHANK)	1
13	RT-2054	SAFETY CHAIN BUSHING	1
14	BHY-1070	SCREW, CAP, HEX, 1-8 x 7", GRADE 8	2
15	PPI-405	HITCH BASE	1
16	NLT-1008	NUT, LOCK, HEX, 1-8	3
17	LB-1110	LIGHT PLUG STOW	1
18	LW-0025	WASHER , LOCK, 1/4	2
19	BH-2510	SCREW, CAP, HEX, 1/4-20 x 1, GRADE 5	2
20	RD-4309	HYDRAULIC HOSE RACK CLAMP	1
21	BH-4420	SCREW, CAP, HEX, 7/16-14 x 2, GRADE 5	2
22	BH-2520	SCREW, CAP, HEX, 1/4-20 x 2, GRADE 5	2
23	QT-1172	VALVE, BALL, 3/4"	1
24	NH-2520	NUT, HEX, 1/4-20	10
25	NLH-4414	NUT, LOCK, HEX, 7/16-14	2
26	NH-2520	NUT, HEX, 1/4-20	2
27	RD-4306	DOCUMENT TUBE	1
28	RT-2113	HITCH TURNBUCKLE PIN	1
29	RT-2111	TURNBUCKLE HITCH END	1
30	RT-2114	HITCH TURNBUCKLE LOCK	1
31	RT-2112	TURNBUCKLE PIVOT END	1
32	QT-1016	HITCH ASSEMBLY	1
33	MM-1204	CLAMP, HOSE, 3.8125"	2
34	RD-4308	HYDRAULIC HOSE RACK	1
35	GZ-2528	ZERK, GREASE	2
36	LW-0025	WASHER , LOCK, 1/4	2
37	NLT-5013	NUT, LOCK, HEX, 1/2-13	1
38	PPI-406 PPI-407	PINTLE HITCH INSERT, CAT III PINTLE HITCH INSERT, CAT IV	1
39	SRB-1406	BASKET BEARING WASHER	1
40	FW-0050	FLAT WASHER, 1/2	1
41	BH-5040	BOLT, 1/2 x 4"	1

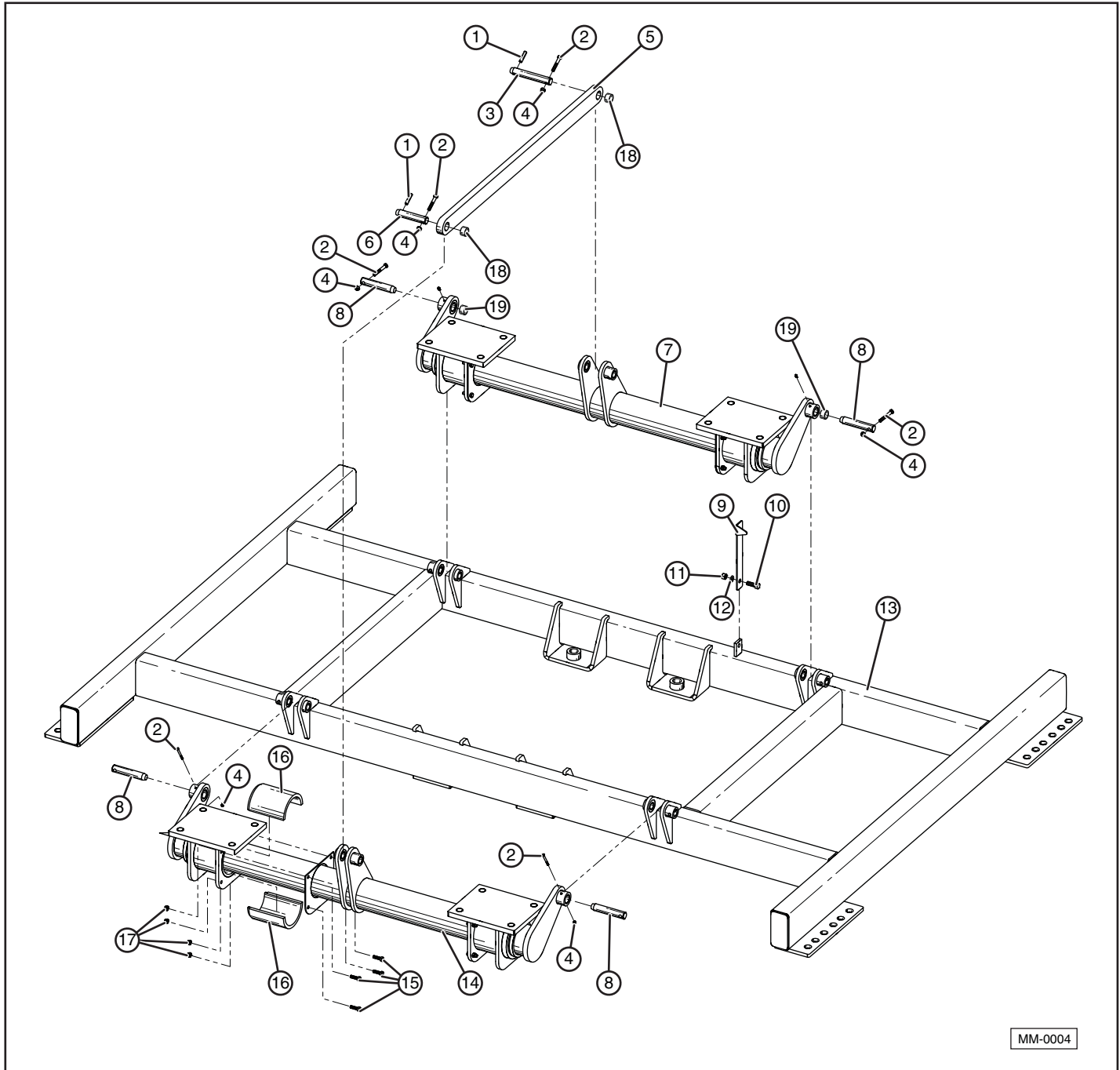
Main Frame Assembly



MM-0011

Item	Part Number	Description	Qty.
1	BHY-8830	BOLT, 7/8-9 x 3 GD 8	32
2	QT-1007	MAIN FRAME ASSY	1
3	NLT-3816	NUT, TOP LOCK, 3/8-16	8
4	QT-1047	DISK DEPTH GAUGE	1
5	BU-3887	U-BOLT, 3/8 X 8 X 7	1
6	NLT-8809	NUT, TOP LOCK 7/8-9	32
7	RT-2115	TURNBUCKLE WRENCH 3-2-1.5	1
8	PB-0009	BRIDGE PIN #9	1
9	QT-1140	HYD STOP FRAME BRACKET QT	1
10	QT-1010	CHISEL FRAME ASSY 9	—
	QT-1159	CHISEL FRAME ASSY 7	
	QT-1011	CHISEL FRAME ASSY 11	
	QT-1012	CHISEL FRAME ASSY 13	
11	QT-1118	DISK SPRING BRACKET ASSY	1
12	NHJ-1008	NUT, JAM 1-8	2
13	NH-1008	NUT 1-8	2
14	QT-1121	SPRING SYSTEM ADJUSTMENT ASSY	1
15	QT-1001	SPRING	2
16	QT-1120	SPRING SYSTEM MOUNT ASSY	1
17	BHY-1080	BOLT, 1-8 x 8 GD 8	2
18	NLT-1008	NUT, TOP LOCK 1-8	2
19	CL-1006	CLEVIS PIN 1 x 6	2
20	CP-3620	COTTER, 3/16 x 2	2
21	NLT-6311	NUT, TOP LOCK 5/8-11	12
22	BH-5620	BOLT, 5/8-11 x 2 GD 5	12
23	QT-1119	SPRING SYSTEM GAUGE INDICATOR	1

Disk Gang Frame Assembly

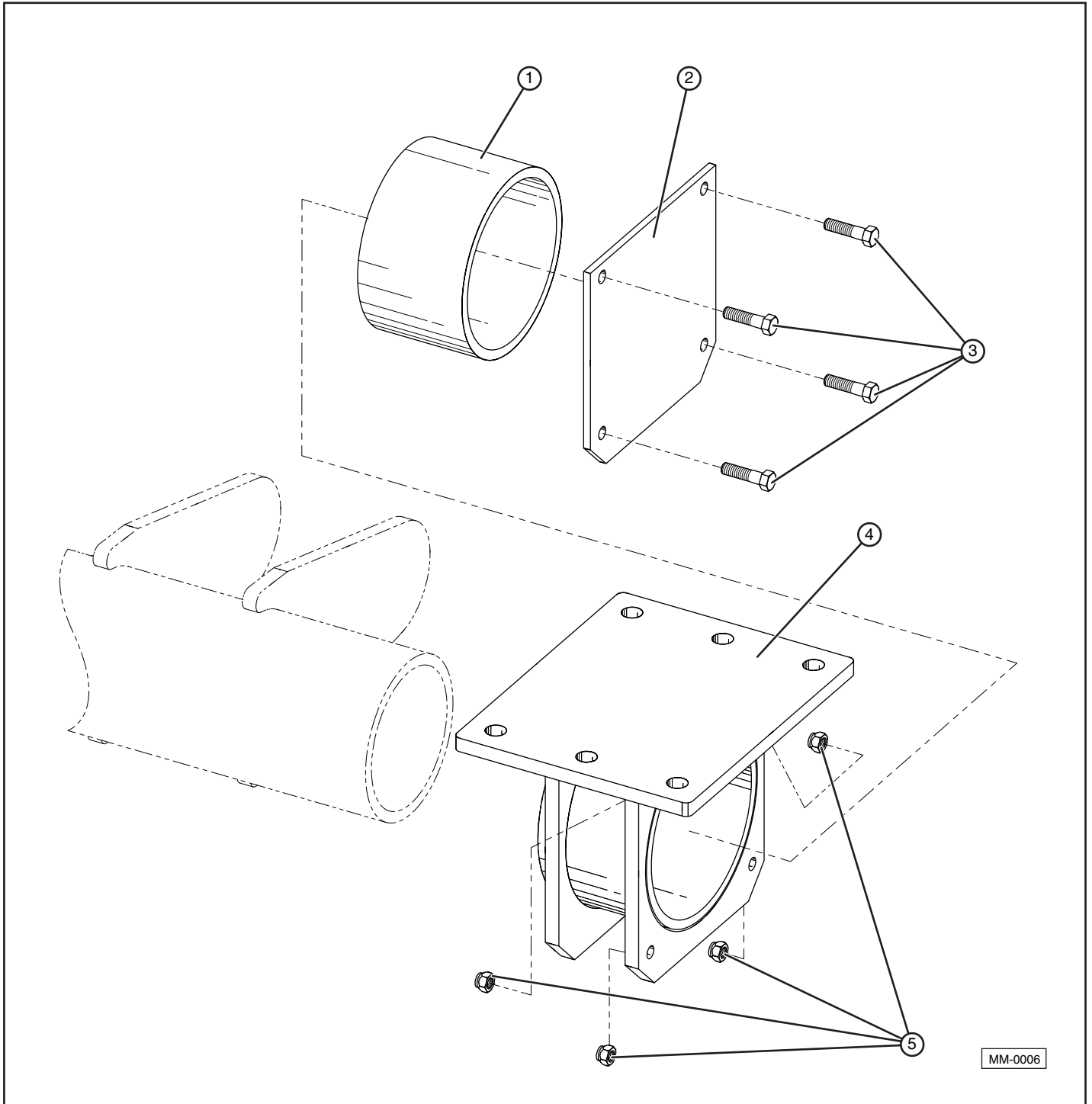


MM-0004

Item	Part Number	Description	Qty.
1	BH-4418	PIN, SLOTTED SPRING 7/16 x 1-3/4	2
2	BH-3823	BOLT, 3/8-16 x 2-1/4 GD 5	6
3	QT-1148	DISK HITCH PIVOT PIN REAR	1
4	NLT-3816	NUT, TOP LOCK 3/8-16	6
5	QT-1017	DISK HITCH LINKAGE	1
6	QT-1125	DISK HITCH PIVOT PIN FRONT	1
7	QT-1020	DISK HITCH PIVOT REAR ASSY	1
8	QT-1057	DISK FRAME HITCH PIN	4
9	QT-1048	DISK DEPTH INDICATOR	1
10	BH-5013	BOLT, 1/2-13 X 1-1/4	1

Item	Part Number	Description	Qty.
11	NH-5013	NUT, 1/2-13	1
12	LW-0050	LOCK WASHER, 1/2	1
13	QT-1008	DISK FRAME, 7 & 9 SHANK	1
	QT-1009	DISK FRAME, 11 & 13 SHANK	
14	QT-1019	DISK HITCH PIVOT ASSY	1
15	BH-3813	BOLT, 3/8-16 X 1-1/4	8
16	QT-1129	DISK HITCH MOUNT INSERT	2
17	NLT-3816	NUT, TOP LOCK, 3/8-16	8
18	QT-1150	SPLIT BUSHING, 1.25 X 1 - 1	2
19	QT-1151	SPLIT BUSHING, 1.25 X 1 - 2	4

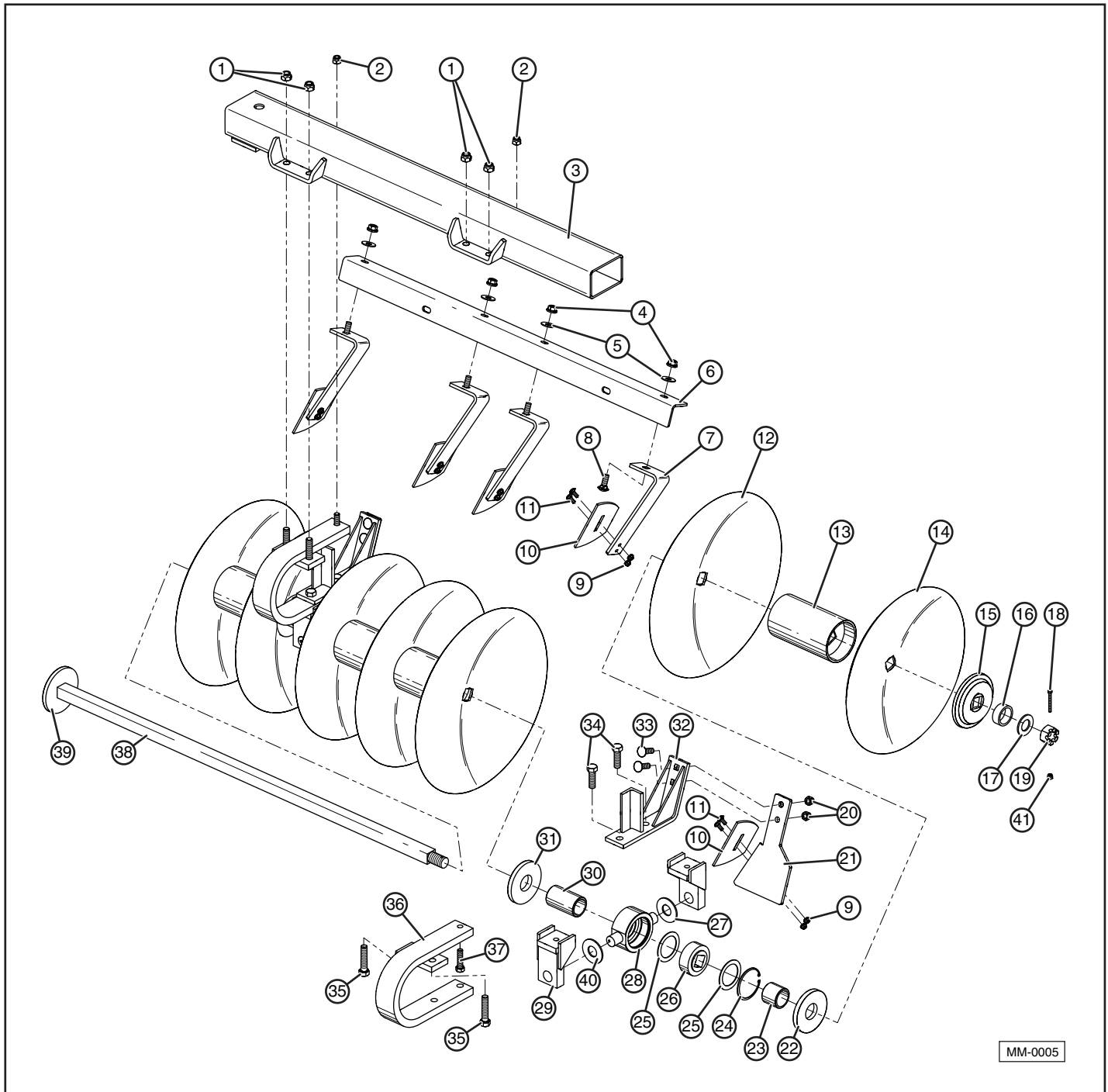
Axle Mounting Tube Assembly



MM-0006

Item	Part Number	Description	Qty.
1	QT-1133	AXLE MOUNT UHMW INSERT	1
2	QT-1132	AXLE MOUNT CAP	1
3	BH-3815	BOLT, 3/8-16 x 1-1/2" GRADE 5	4
4	QT-1130	AXLE MOUNT ASSY	1
5	NLT-3816	NUT, TOP LOCK 3/8-16	4

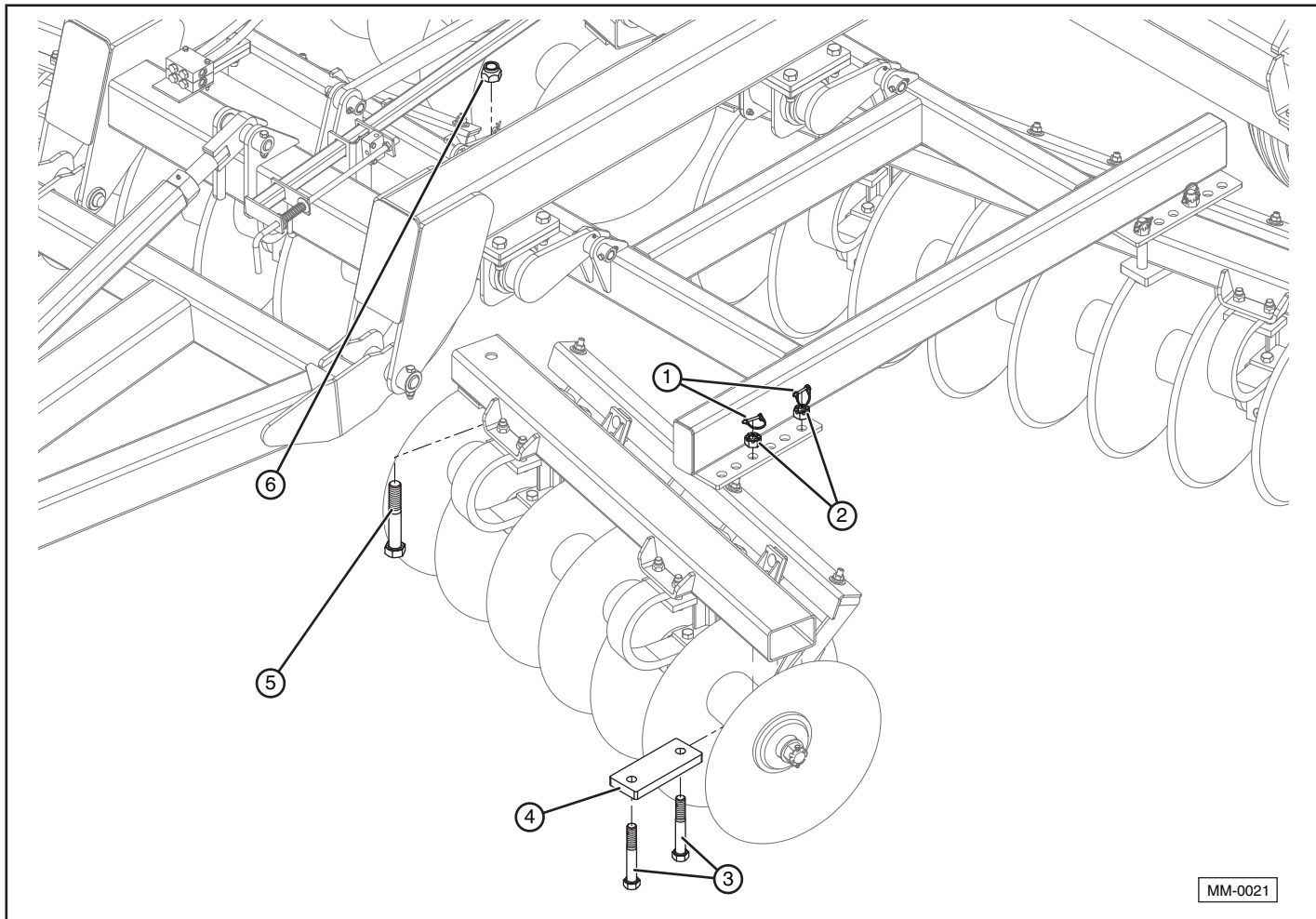
Disk Gang Assembly



Item	Part Number	Description	Qty.
1	NLT-7510	NUT, TOP LOCK 3/4-10	4
2	NLT-6311	NUT, TOP LOCK 5/8-11	2
3	QT-1059	DISK MNT TUBE, FRONT LT 7 & 9	1
	QT-1060	DISK MNT TUBE, FRONT RT 7 & 9	
	QT-1165	DISK MNT TUBE, REAR LT 7	
	QT-1166	DISK MNT TUBE, REAR RT 7	
	QT-1061	DISK MNT TUBE, REAR LT 9	
	QT-1062	DISK MNT TUBE, REAR RT 9	
	QT-1063	DISK MNT TUBE, FRONT LT 11	
	QT-1064	DISK MNT TUBE, FRONT RT 11	
	QT-1065	DISK MNT TUBE, REAR LT 11	
	QT-1066	DISK MNT TUBE, REAR RT 11	
	QT-1067	DISK MNT TUBE, FRONT LT 13	
	QT-1068	DISK MNT TUBE, FRONT RT 13	
QT-1069	DISK MNT TUBE, REAR LT 13		
QT-1070	DISK MNT TUBE, REAR RT 13		
4	NLT-6311	NUT, LOCK, TOP, 5/8-11	4
5	FW-0063	WASHER, FLAT, 5/8"	4
6	QT-1167	SCRAPER BAR, FRONT LT 7	1
	QT-1168	SCRAPER BAR, FRONT RT 7	
	QT-1087	SCRAPER BAR, FRONT LT 9, REAR RT 7	
	QT-1088	SCRAPER BAR, FRONT RT 9, REAR LT 7	
	QT-1089	SCRAPER BAR, REAR LT 9	
	QT-1090	SCRAPER BAR, REAR RT 9	
	QT-1091	SCRAPER BAR, FRONT LT 11	
	QT-1092	SCRAPER BAR, FRONT RT 11	
	QT-1093	SCRAPER BAR, REAR LT 11/13, FRONT RT 13	
	QT-1094	SCRAPER BAR, REAR RT 11/13, FRONT LT 13	
	QT-1095	SCRAPER BAR, REAR LT OUTSIDE 11	
	QT-1096	SCRAPER BAR, REAR RT OUTSIDE 11	
	QT-1097	SCRAPER BAR, FRONT OUTSIDE LT 13	
	QT-1098	SCRAPER BAR, FRONT OUTSIDE RT 13	
	QT-1114	SCRAPER BAR, FRONT IN LT 13	
QT-1115	SCRAPER BAR, FRONT IN RT 13		
QT-1116	SCRAPER BAR, REAR LT OUTSIDE 13		
QT-1117	SCRAPER BAR, REAR RT OUTSIDE 13		
7	QT-1083	SCRAPER ARM, LT	1
8	BC-6320	BOLT, CARRIAGE, 5/8-11 x 2"	1
9	NLF-3816	NUT, LOCK, FLANGE, 3/8-16	2
10	QT-1084	SCRAPER WIDE	1
11	BC-3810	BOLT, CARRIAGE, 3/8-16 x 1"	1
12	QT-1003	DISK BLADE 24 x 2-1/4	6
13	QT-1076	DISK SPACER ASSY 10	4
14	QT-1004	DISK BLADE 22 x 2-1/2	1

Item	Part Number	Description	Qty.
15	RD-4471	DISK GANG TENSION WASHER	1
16	RD-4843	DISK END SPACER	1
17	RD-4471	DISK GANG TENSION WASHER	1
18	BH-2525	BOLT, 1/4 - 20 X 2 1/2 GD 5	1
19	NC-1406	NUT, CASTLE 1-3/8	1
20	NLT-5811	NUT, TOP LOCK 5/8-11	
21	QT-1099	SCRAPER SPRING GUARD, LT	1
	QT-1142	SCRAPER SPRING GUARD, RT	
22	QT-1078	BEARING SPACER CONCAVE	1
23	QT-1080	BEARING SPACER PLATE, CONCAVE	1
24	QT-1147	SNAP RING, 4"	1
25	QT-1146	BEARING HOUSING SPACER (1 ON EACH SIDE OF BRG)	2
26	QT-1059	DISK BEARING, 1-1/2 SQ, TRUNNION	1
27	FW-0138	FLAT WASHER, 1-3/8	1
28	QT-1144	BEARING HOUSING, TRUNNION	1
29	QT-1081	BEARING MOUNT, TRUNNION	2
30	QT-1077	BEARING SPACER CONVEX	1
31	QT-1079	BEARING SPACER PLATE, CONVEX	1
32	QT-1082	SCRAPER SPRING BRACKET	1
33	BC-6320	CARRIAGE BOLT, 5/8-11 X 2"	2
34	BHY-7525	BOLT, 3/4 X 2-1/2 GR8	2
35	BHY-7535	BOLT, 3/4-10 X 3-1/2, GR8	2
36	RD-4470	DISK SPRING, C-SHAPE, 3-HOLE	1
37	BH-6325	BOLT, 5/8-11 X 2-1/2	1
38	QT-1071	DISK GANG SHAFT, 5 BLADE	1
	QT-1072	DISK GANG SHAFT, 6 BLADE	
	QT-1073	DISK GANG SHAFT, 7 BLADE	
	QT-1074	DISK GANG SHAFT, 8 BLADE	
	QT-7075	DISK GANG SHAFT, 9 BLADE	
39	RD-4473	DISK GANG END PLATE CONCAVE	1
40	RD-4842	SPACER WASHER	1
41	NLT-2520	NUT, TOP LOCK 1/4-20	1

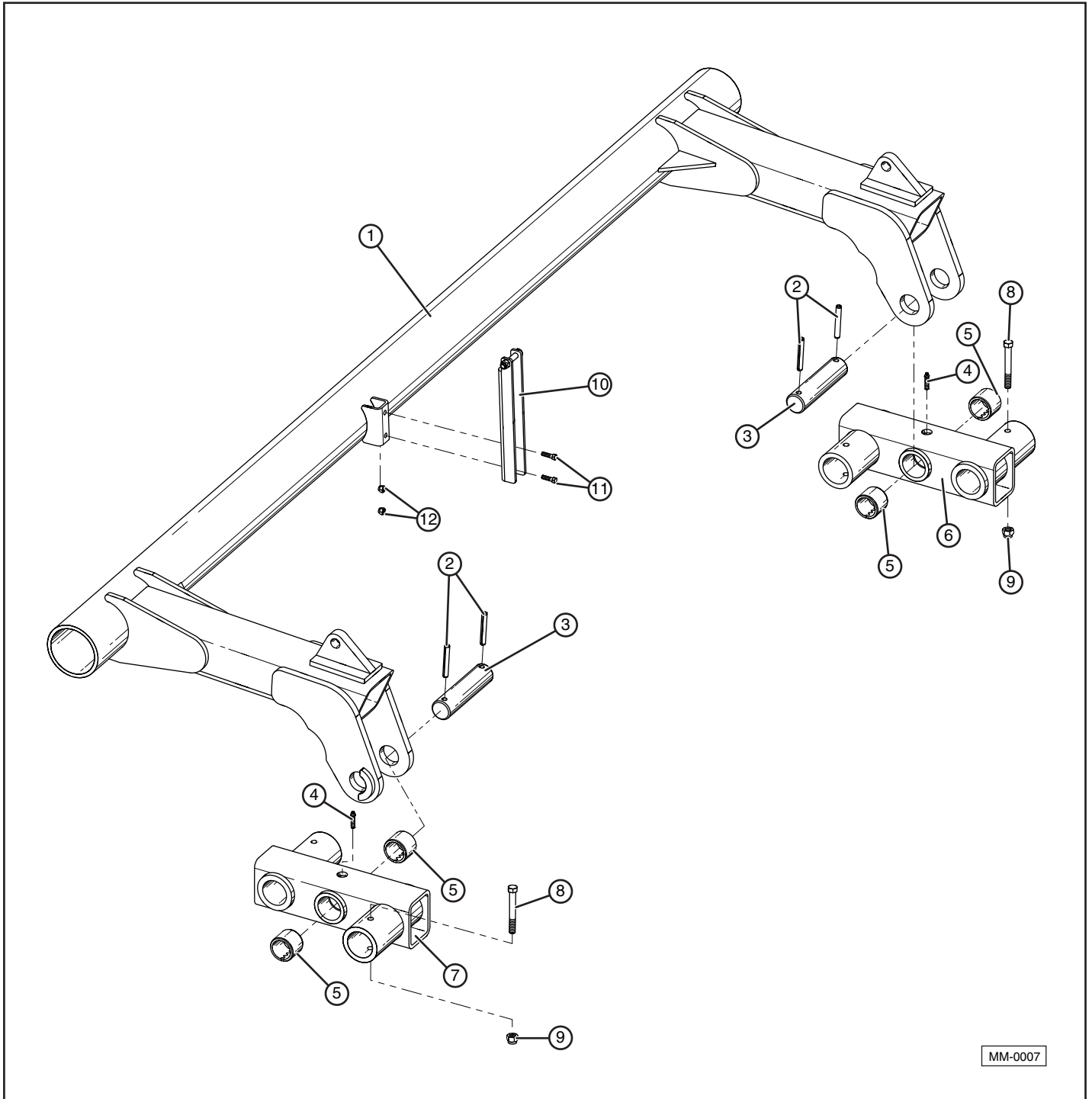
Disk Gang Mounting Hardware



MM-0021

Item	Part Number	Description	Qty.
1	LP-1420	LINCH PIN, 1/4 x 2	2
2	NC-1008	NUT, CASTLE, 1-8	2
3	RD-4431	BOLT, W/ CROSS HOLE, 1 x 7 GD 8	2
4	RD-4439	DISK MOUNT TUBE CLAMP	1
5	BHY-1380	BOLT, 1-1/4 x 8 GD 8	1
6	NY-1307	NUT, NYLON LOCK 1-1/4-7	1

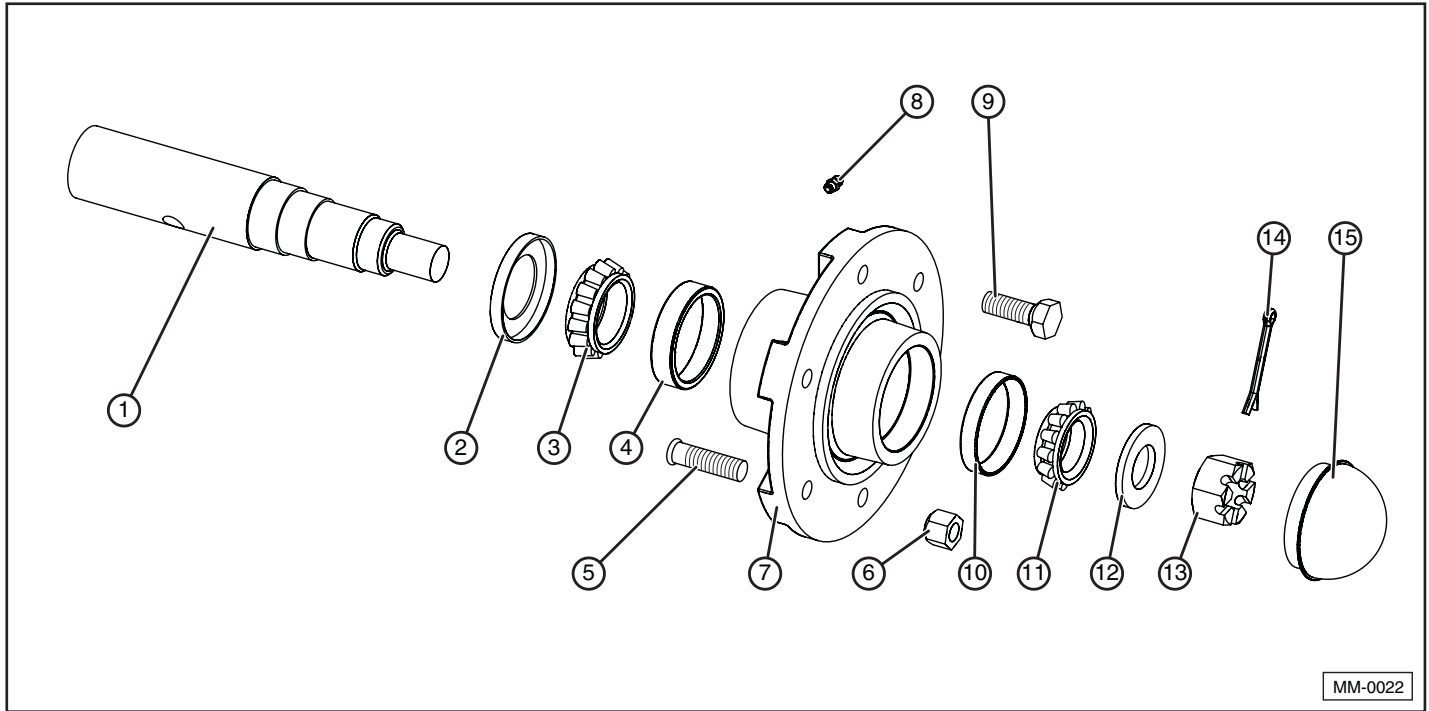
Axle Frame Assembly



Item	Part Number	Description	Qty.
1	QT-1014	AXLE ASSY	1
2	QT-1143	PIN, SPRING ROLL 1/2 x 3-1/2"	4
3	QT-1126	AXLE BEAM PIN	2
4	GZ-1310	ZERK, GREASE	2
5	QT-1124	BUSHING	4
6	QT-1123	AXLE BEAM ASSY RIGHT	1

Item	Part Number	Description	Qty.
7	QT-1015	AXLE BEAM ASSY LEFT	1
8	BH-5045	BOLT, 1/2 x 4-1/2 GD 5	1
9	NLT-5013	NUT, TOP LOCK, 1/2-13	1
10	QT-1139	HYDRAULIC STOP AXLE BRACKET	1
11	BH-3810	BOLT, 3/8 x 1 GD 5	2
12	NLT-3816	NUT, TOP LOCK, 3/8-16	2

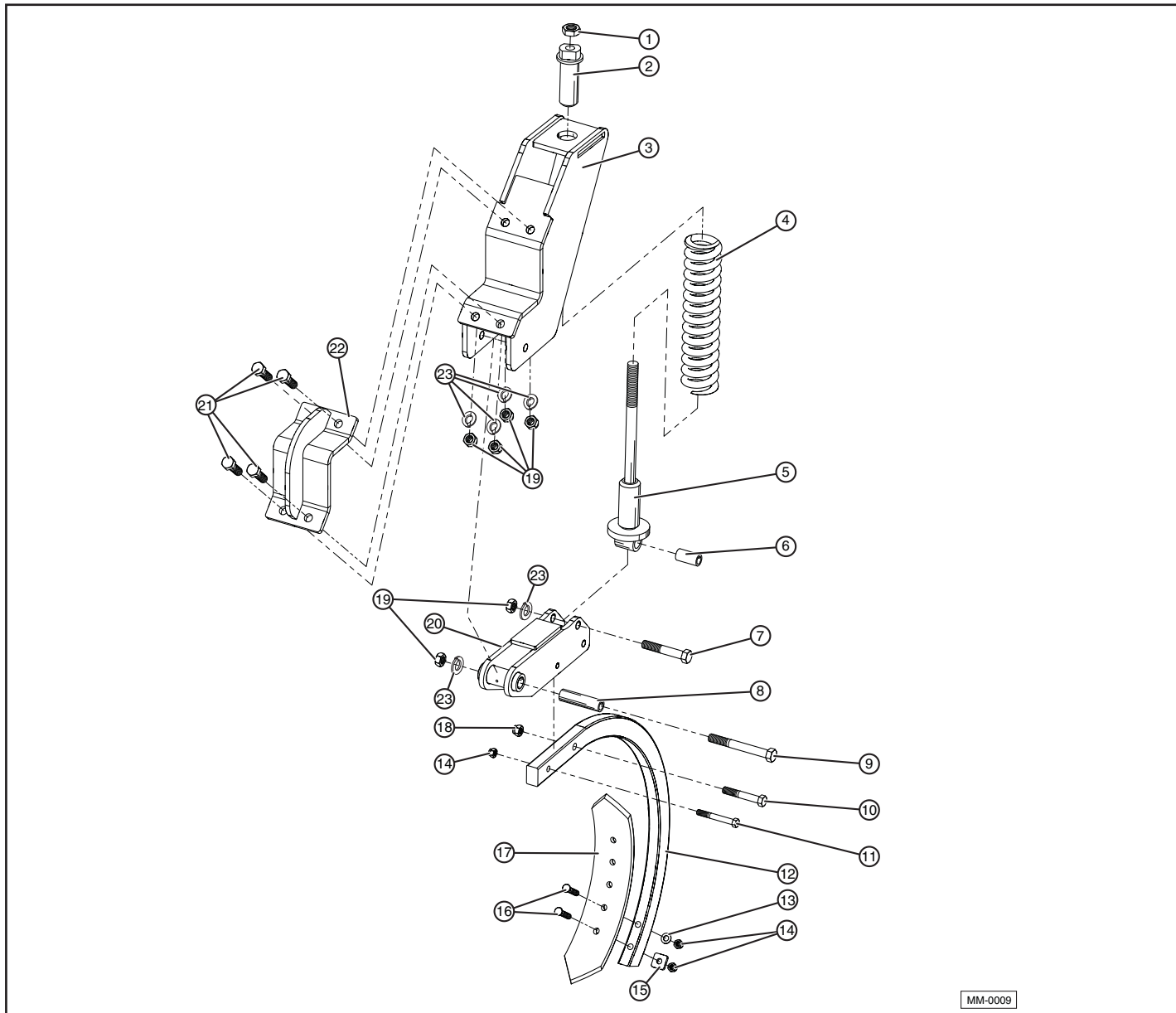
Spindle and Hub



Item	Part Number	Description	Qty.
8 BOLT HUB, 6000 LB (12.5L HWY - 15 x 10 RIM):			
1	RT-3180	SPINDLE, 2 3/4 X 12 1/2	
2	RT-3182	GREASE SEAL, 8 BOLT HD HUB	
3	RT-3183	INNER BEARING	
4	RT-3191	INNER RACE	
5	RT-3193	WHEEL STUD 5/8-18 X 2 1/2	
6	WN-0063	WHEEL NUTS 5/8	
7	RT-3184	HUB WITH RACES, 6 HOLE HUB	
8	GZ-0601	GREASE ZERK	
9	N/A	WHEEL BOLTS	
10	RT-3192	OUTER RACE	
11	RT-3186	OUTER BEARING	
12	RT-3190	SPINDLE FLAT WASHER	
13	RT-3187	SPINDLE HEX CASTLE NUT	
14	CP-7320	COTTER PIN (0.207 X 2)	
15	RT-3188	DUST CAP	
	RT-3181	8-BOLT HUB ASSEMBLY, 6000LB	
NS	12.5L-15-12T	TIRE, 12 PLY (9-SHANK)	
	12.5L-15-18T	TIRE, 18 PLY (11 AND 13-SHANK)	
NS	RT-2179	RIM, 15 x 10, 8 BOLT	

Item	Part Number	Description	Qty.
8 BOLT HUB, 7500 LB (12.5L-16 HWY - 16.5 x 9.75 RIM):			
1	RD-4416	SPINDLE, 3 X 12 1/2	
2	RD-4582	GREASE SEAL, 8 BOLT 7500 LB HUB	
3	RD-4583	INNER BEARING	
4	RD-4584	INNER RACE	
5	RT-3193	WHEEL STUD 5/8-18 X 2 1/2	
6	WN-0063	WHEEL NUTS 5/8	
7	RD-4581	HUB WITH RACES, 8 BOLT 7500 LB HUB	
8	GZ-0601	GREASE ZERK	
9	N/A	WHEEL BOLTS	
10	RT-3192	OUTER RACE	
11	RT-3186	OUTER BEARING	
12	RT-3190	SPINDLE FLAT WASHER	
13	RT-3187	SPINDLE HEX CASTLE NUT	
14	CP-7320	COTTER PIN (0.207 X 2)	
15	RT-3188	DUST CAP	
NS	RD-4580	8-BOLT HUB ASSEMBLY, 7500LB	
NS	36X16-17.5-14T	TIRE	
NS	RD-4645	RIM, 17.5 x 10.5, 8 BOLT	

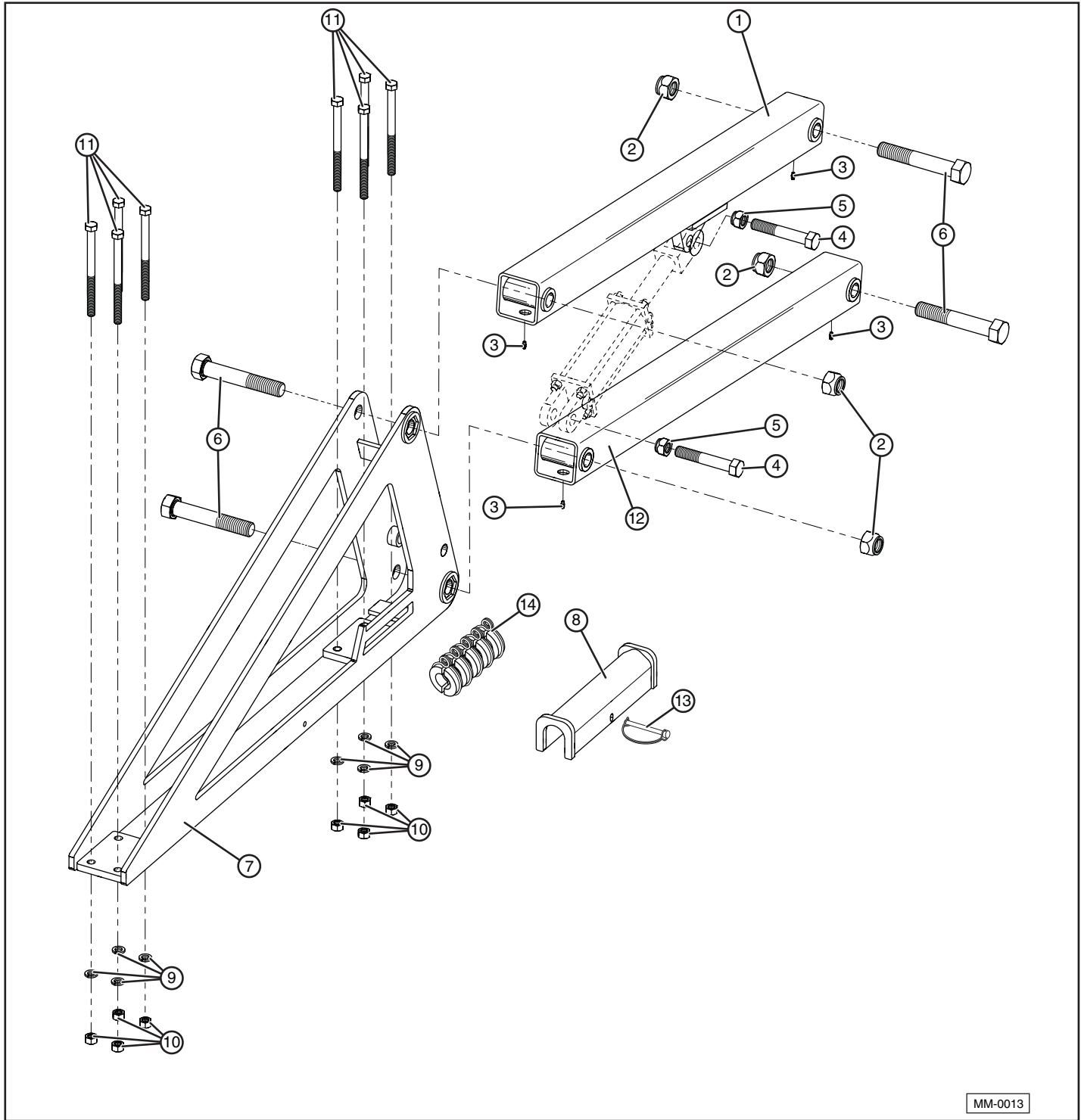
Chisel Shank Assembly



Item	Part Number	Description	Qty.
1	NHJ-1008	NUT, JAM, 1-8	1
2	QT-1034	CHISEL SPRING GUIDE	1
3	QT-1031	CHISEL MOUNT	1
4	QT-1001	SPRING 3.5" X 16"	1
5	QT-1033	CHISEL SPRING BASE	1
6	QT-1035	CHISEL SPRING BASE INSERT	1
7	BHY-7545	BOLT, 3/4-10 X 4-1/2, GRADE 8	1
8	QT-1036	CHISEL SHANK MOUNT INSERT	1
9	BHY-7565	BOLT, 3/4-10 X 6-1/2" GRADE 8	1
10	BHY-6345	BOLT, 5/8-11 X 4-1/2" GRADE 8	1
11	BH-5040	BOLT, 1/2-13 X 4"	1
12	QT-1002	CHISEL SHANK, EDGE	1
13	FW-0050	FLAT WASHER, 1/2"	1
14	NLT-5013	NUT, TOP LOCK, 1/2-13	2

Item	Part Number	Description	Qty.
15	HDD-016	SQUARE WASHER, 1/2"	1
16	QT-1171	PLOW BOLT, 1/2-13 X 2-1/2"	2
17	QT-1053	CHISEL POINT, 2" STRAIGHT	1
	QT-1051	CHISEL SHOVEL, 3" TWISTED, LEFT-HAND	
	QT-1052	CHISEL SHOVEL, 3" TWISTED, RIGHT-HAND	
	QT-1054	CHISEL SHOVEL, 4" TWISTED, LEFT-HAND	
	QT-1055	CHISEL SHOVEL, 4" TWISTED, LEFT-HAND	
18	NLT-6311	NUT, TOP LOCK, 5/8-11	1
19	NH-6311	NUT, HEX, 5/8-11	6
20	QT-1032	CHISEL SHANK MOUNT	1
21	BHY-7525	BOLT, 3/4-10 X 2-1/2" GRADE 8	4
22	QT-1037	CHISEL CLAMP	1
23	LW-0063	WASHER, LOCK 5/8	

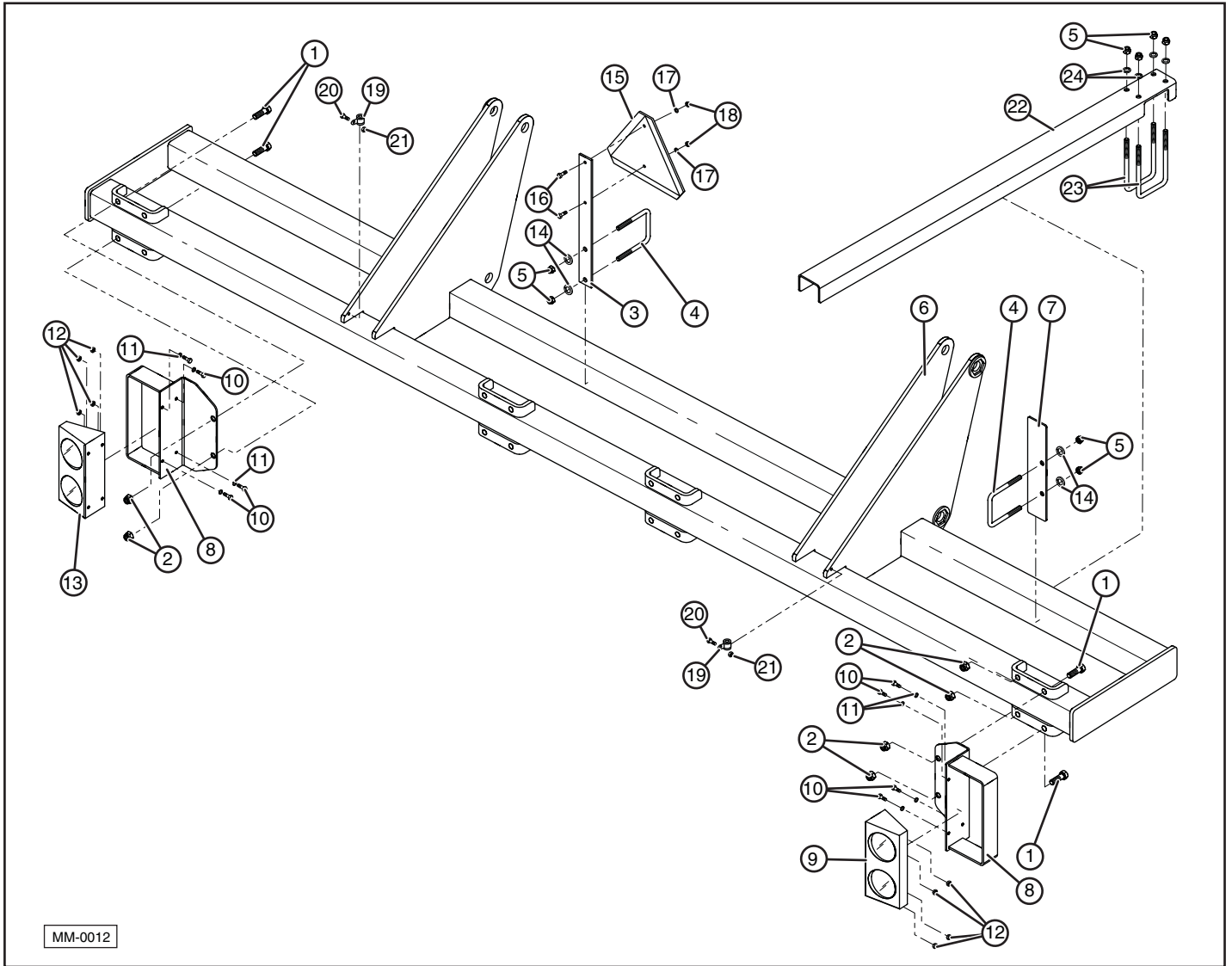
Leveling Disk Frame Arms



Item	Part Number	Description	Qty.
1	QT-1043	LEVELER LINKAGE TUBE CYLASSY	1
2	NY-1307	NUT, NYLON LOCK 1-1/4-7	2
3	GZ-2528	ZERK, GREASE	4
4	BHY-1070	BOLT, 1 x 7 GRADE 8	4
5	NLT-1008	NUT, TOP LOCK 1-8	2
6	BHY-1380	BOLT, 1-1/4 x 8 GRADE 8	4
7	QT-1040	LEVELER FRAME MOUNT, LT	1
	QT-1041	LEVELER FRAME MOUNT, RT	

Item	Part Number	Description	Qty.
8	HYS-1212	CYLINDER LOCK ASSY 2 x 14	1
9	LW-0063	WASHER, LOCK 5/8	8
10	NH-6311	NUT, HEX 5/8-11	8
11	BH-6385	BOLT, 5/8-11 x 8-1/2 GRADE 5	8
12	QT-1042	LEVELER LINKAGE TUBE ASSY	1
13	LP-3825	LINCH PIN 3/8 x 2-1/2	1
14	HYS-1316	CYLINDER COLLAR SET, 1 3/8-1/2 HD SHORT SET	

Leveling Disk Frame

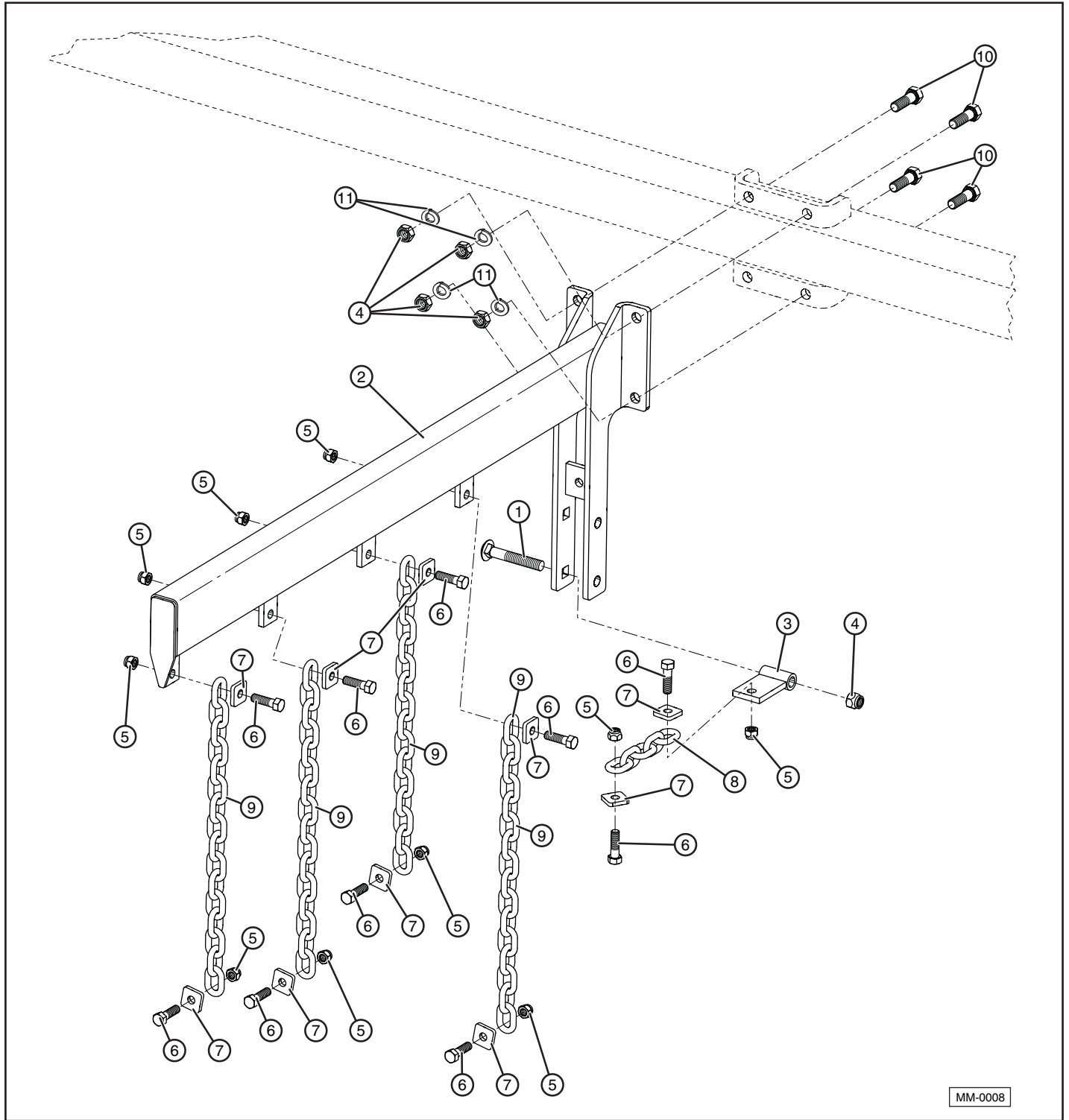


MM-0012

Item	Part Number	Description	Qty.
1	BH-6320	BOLT, 5/8-11 x 2 GD 5	—
2	NLT-6311	NUT, TOP LOCK 5/8-11	—
3	QT-1134	SMV MOUNT BRACKET, 4"	1
4	BU-1245	U-BOLT, 1/2-13 x 4-1/2	2
5	NH-5013	NUT, HEX 1/2-13	4
6	QT-1160	LEVELER TOOLBAR, 7-SHANK	1
	QT-1044	LEVELER TOOLBAR, 9-SHANK	
	QT-1045	LEVELER TOOLBAR, 11-SHANK	
	QT-1046	LEVELER TOOLBAR, 13-SHANK	
7	QT-1050	LEVELER DEPTH GAUGE	1
8	QT-1135	LIGHT BRACKET ASSY QT	2
9	LB-1102	LIGHT, RIGHT	1
10	BH-2513	BOLT, 1/4-20 x 1-1/4 GD 5	8
11	LW-0025	WASHER, LOCK 1/4	8

Item	Part Number	Description	Qty.
12	NT-0025	NUT, HEX 1/4-20	8
13	LB-1101	LIGHT, LEFT	1
14	LW-0050	WASHER, LOCK 1/2	
15	MM-1300	SMV SIGN	
16	BH-2510	BOLT, 1/4 X 1 GD 5	
17	LW-0025	WASHER, LOCK 1/4	
18	NH-2520	NUT, HEX 1/4	
19	LB-1103	WIRE HARNESS CLIP	
20	BH-2513	BOLT, 1/4 x 1-1/4 GD 5	
21	NLT-5013	NUT, TOP LOCK 1/4	
22	QT-1050	LEVELER DEPTH GAUGE INDICATOR	
23	BU-1247	U-BOLT, 1/2 x 4 x 7 1/4	
24	LW-0063	WASHER, LOCK 5/8	

Harrow Lift Arm Assembly

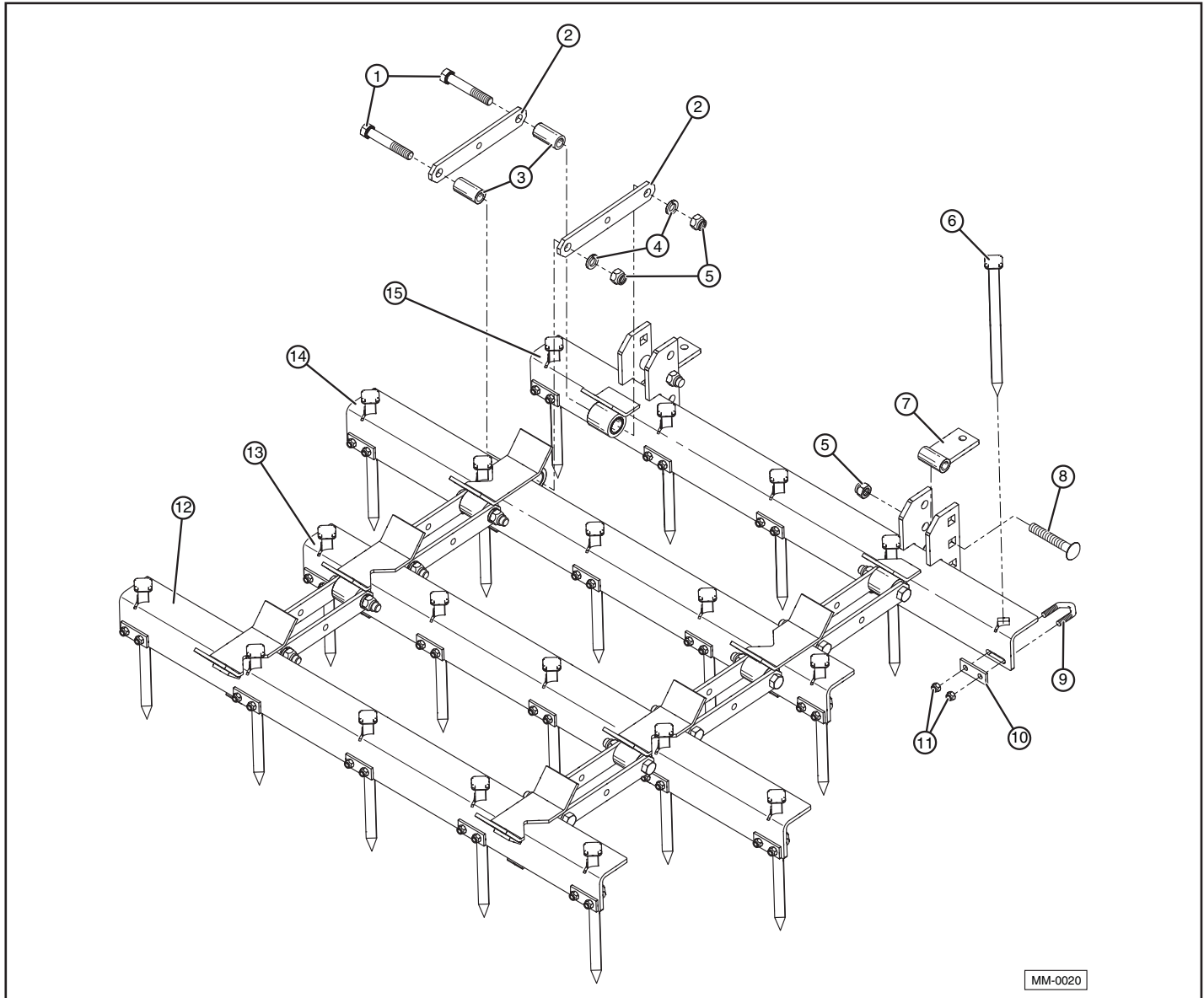


MM-0008

Item	Part Number	Description	Qty.
1	BC-6340	BOLT, CARRIAGE 5/8-11 x 4 GD 5	1
2	QT-1141	LIFT ARM 4-BAR ASSY	1
3	FA-4105	PULL POINT ASSY	1
4	NH-6311	NUT, HEX 5/8	5
5	NLT-5013	NUT, TOP LOCK 1/2-13	10
6	BH-5018	BOLT, 1/2-13 x 1-3/4 GD 5	10
7	HDD-016	SQ-WASHER 1/2	10

Item	Part Number	Description	Qty.
8	CH-0805	3/8 x 5 CHAIN	1
9	CH-0816	3/8 x 16 CHAIN	4
10	BH-6320	BOLT, 5/8 - 11 X 2 GD 5	4
11	LW-0063	WASHER, LOCK 5/8	4
NS	CT-60	4 BAR HARROW SECTION	—
NS	CT-70	4 BAR HARROW SECTION	—
NS	CT-80	4 BAR HARROW SECTION	—

4-Bar Harrow Sections

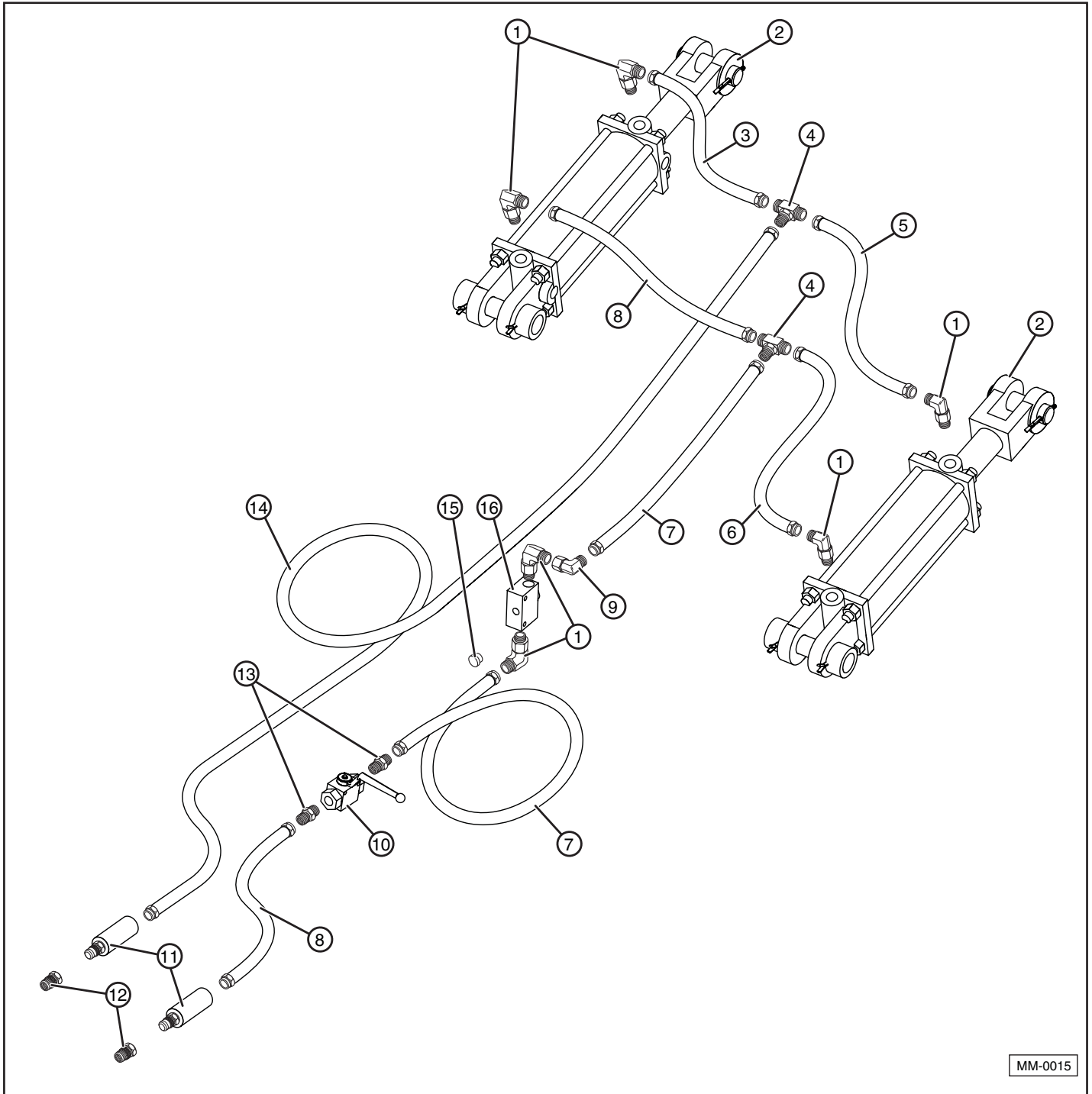


Item	Part Number	Description	Qty.
1	BH-6340	5/8-11 X 4 GRADE 5 BOLT	*
2	CT-105	CT CONNECTOR LINK	*
3	CT-102	INNER BUSHING	*
4	LW-0063	5/8 LOCK WASHER	*
5	NLT-6311	5/8-11 TOP LOCK NUT	*
6	CT-106	SPIKE TOOTH	*
7	FA-4105	PULL TAB	*
8	BC-6340	5/8-11 X 4 CARRIAGE BOLT	*
9	BV-3812	3/8 X 1 1/16 X 2 V-BEND U-BOLT	*
10	FA-4103	3/8 V-BOLT PLATE	*
11	NLT-3816	3/8-16 TOP LOCK NUT	*
12	CT-254	#4 HARROW BAR (CT-50) 47"	*
	CT-264	#4 HARROW BAR (CT-60) 58"	*
	CT-274	#4 HARROW BAR (CT-70) 69"	*
	CT-284	#4 HARROW BAR (CT-80) 80"	*

Item	Part Number	Description	Qty.
13	CT-253	#3 HARROW BAR (CT-50) 47"	*
	CT-263	#3 HARROW BAR (CT-60) 58"	*
	CT-273	#3 HARROW BAR (CT-70) 69"	*
	CT-283	#3 HARROW BAR (CT-80) 80"	*
14	CT-252	#2 HARROW BAR (CT-50) 47"	*
	CT-262	#2 HARROW BAR (CT-60) 58"	*
	CT-272	#2 HARROW BAR (CT-70) 69"	*
	CT-282	#2 HARROW BAR (CT-80) 80"	*
15	CT-251	#1 HARROW BAR (CT-50) 47"	*
	CT-261	#1 HARROW BAR (CT-60) 58"	*
	CT-271	#1 HARROW BAR (CT-70) 69"	*
	CT-281	#1 HARROW BAR (CT-80) 80"	*

* Quantities vary.

Wheel Cylinder Hydraulics

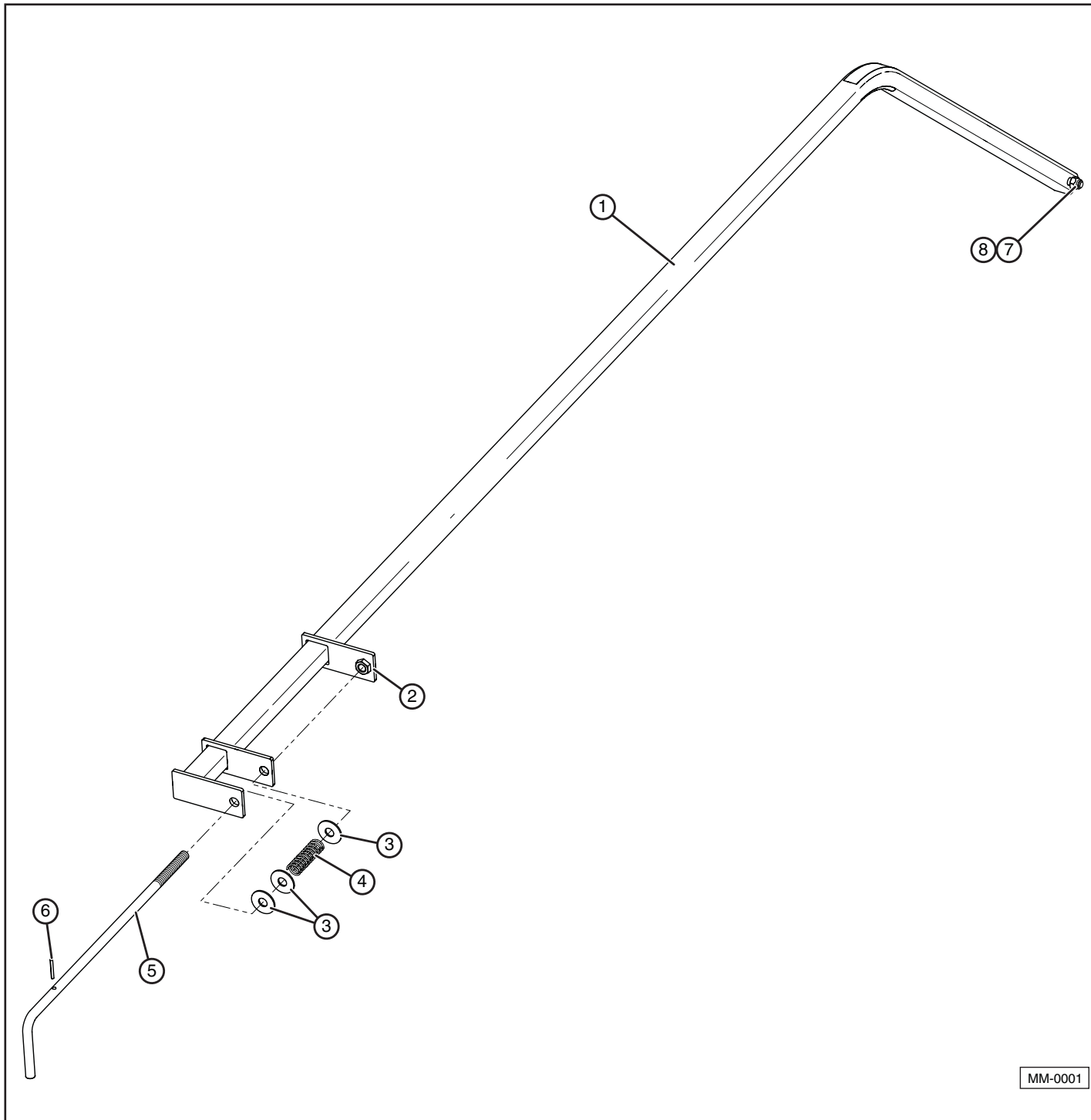


MM-0015

Item	Part Number	Description	Qty.
1	HYF-2220	HYDRAULIC ELBOW, 1/2M-1/2M ORB	6
2	HYC-34012	HYDRAULIC CYLINDER, 4 X 12	2
3	HYH-2060	HYDRAULIC HOSE, 1/2 X 60	1
4	HYF-1222	HYDRAULIC TEE, 1/2M-1/2M-1/2M	2
5	HYH-2090	HYDRAULIC HOSE, 1/2 X 90	1
6	HYH-2072	HYDRAULIC HOSE, 1/2 X 72	1
7	HYH-2107	HYDRAULIC HOSE, 1/2 X 107	2
8	HYH-2050	HYDRAULIC HOSE, 1/2 X 50	2

Item	Part Number	Description	Qty.
9	HYF-2022	HYDRAULIC ELBOW, 1/2M-1/2F	1
10	QT-1172	3/4 BALL VALVE	1
11	HYO-1212	HYDRA-GRIP, YELLOW	2
12	HYF-4002	HYDRAULIC DISCONNECT, MALE	2
13	HYF-3220	HYDRAULIC ADAPTER, 1/2M-1/2M ORB	2
14	HYH-3265	HYDRAULIC HOSE, 1/2-1/2 PIPE X 265	1
15	HYF-0150	HYDRAULIC PLUG, 1/2 ORB	1
16	HYO-3021	HYD STOP VALVE, RESTRICTED	1

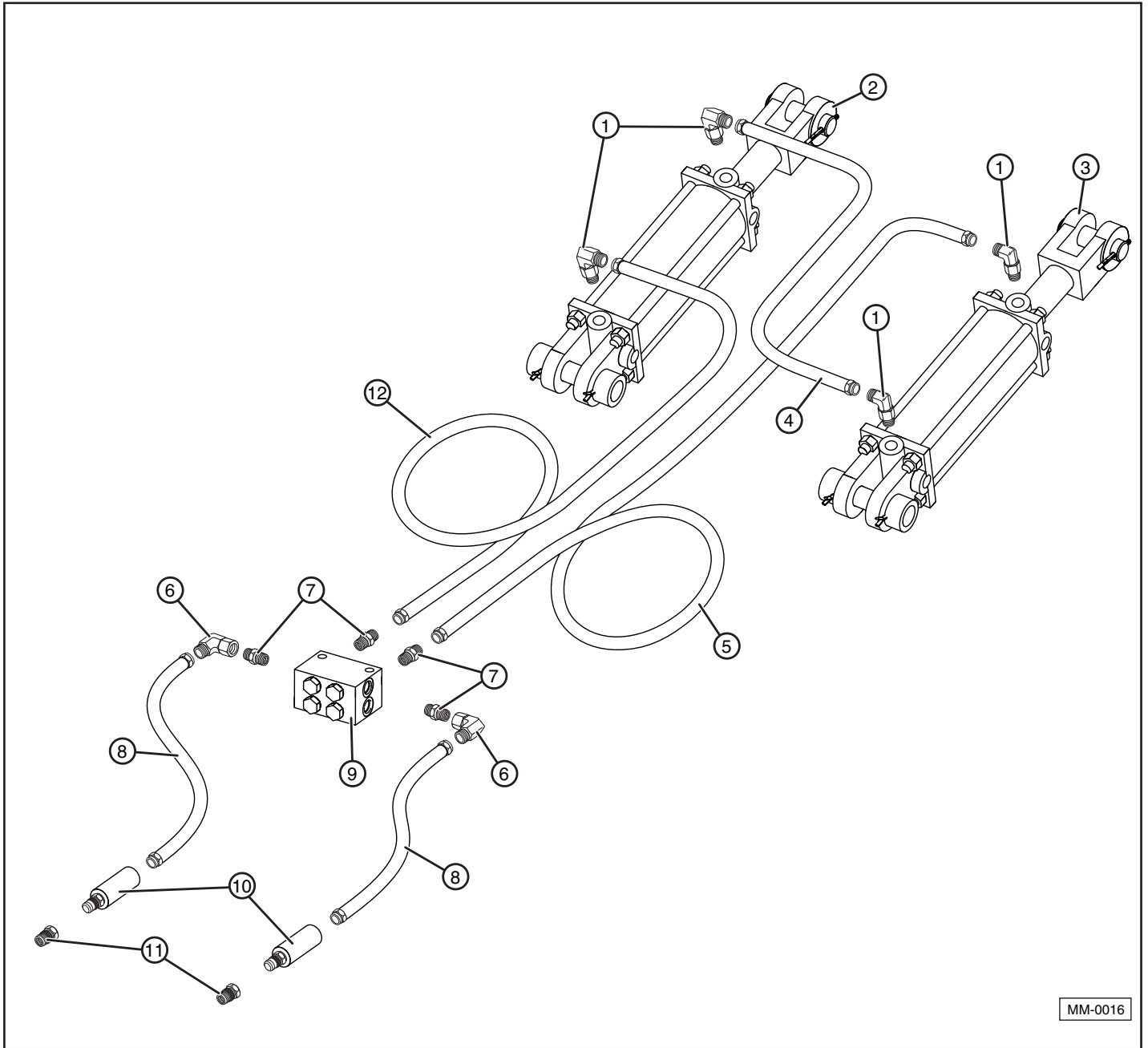
Main Lift Depth Stop Assembly



MM-0001

Item	Part Number	Description	Qty.
1	QT-1021	HYD STOP TUBE	1
2	RD-4353	HYD STOP PLATE	1
3	FW-0063	WASHER, FLAT 5/8	3
4	RD-4355	SPRING, 1 x 3	1
5	QT-1158	HYD STOP CRANK QT	1
6	RD-4357	PIN, SPRING ROLL 3/16 x 1-1/2	1
7	BH-5028	BOLT, 5/8 x 2-3/4 GD 5	1
8	NLT-5013	NUT, TOP LOCK 1/2-13	1

Leveling Disk Hydraulics

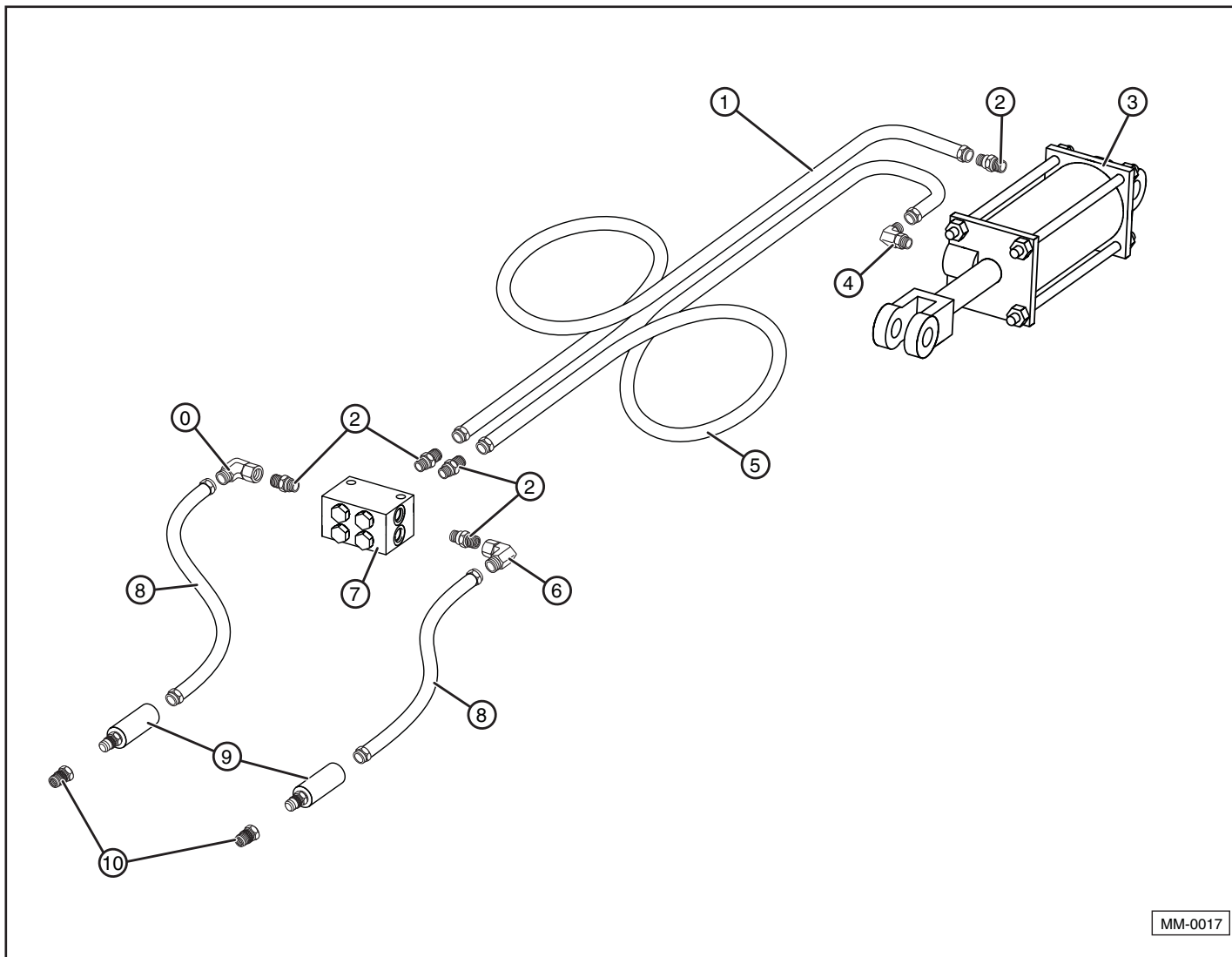


MM-0016

Item	Part Number	Description	Qty.
1	HYF-2220	HYDRAULIC ELBOW, 1/2M-1/2M ORB	4
2	HYR-4008	HYDRAULIC CYLINDER, REPHASING, 4 x 8 ASAE	1
3	HYR-3808	HYDRAULIC CYLINDER, REPHASING, 3 3/4 X 8 ASAE	1
4	HYH-2136	HYDRAULIC HOSE, 1/2 X 136"	1
5	HYH-2255	HYDRAULIC HOSE, 1/2 X 255"	1
6	HYF-2022	HYDRAULIC ELBOW, 1/2M - 1/2F	2

Item	Part Number	Description	Qty.
7	HYF-3220	HYDRAULIC ADAPTER, 1/2M-1/2M ORB	4
8	HYH-3168	HYDRAULIC HOSE, 1/2-1/2 PIPE X 168"	2
9	QT-1058	HYD LOCK VALVE	2
10	HYO-1210	HYDRA-GRIP, RED	2
11	HYF-4002	HYD DISCONNECT MALE	2
12	HYH-2213	HYDRAULIC HOSE, 1/2 X 213"	1

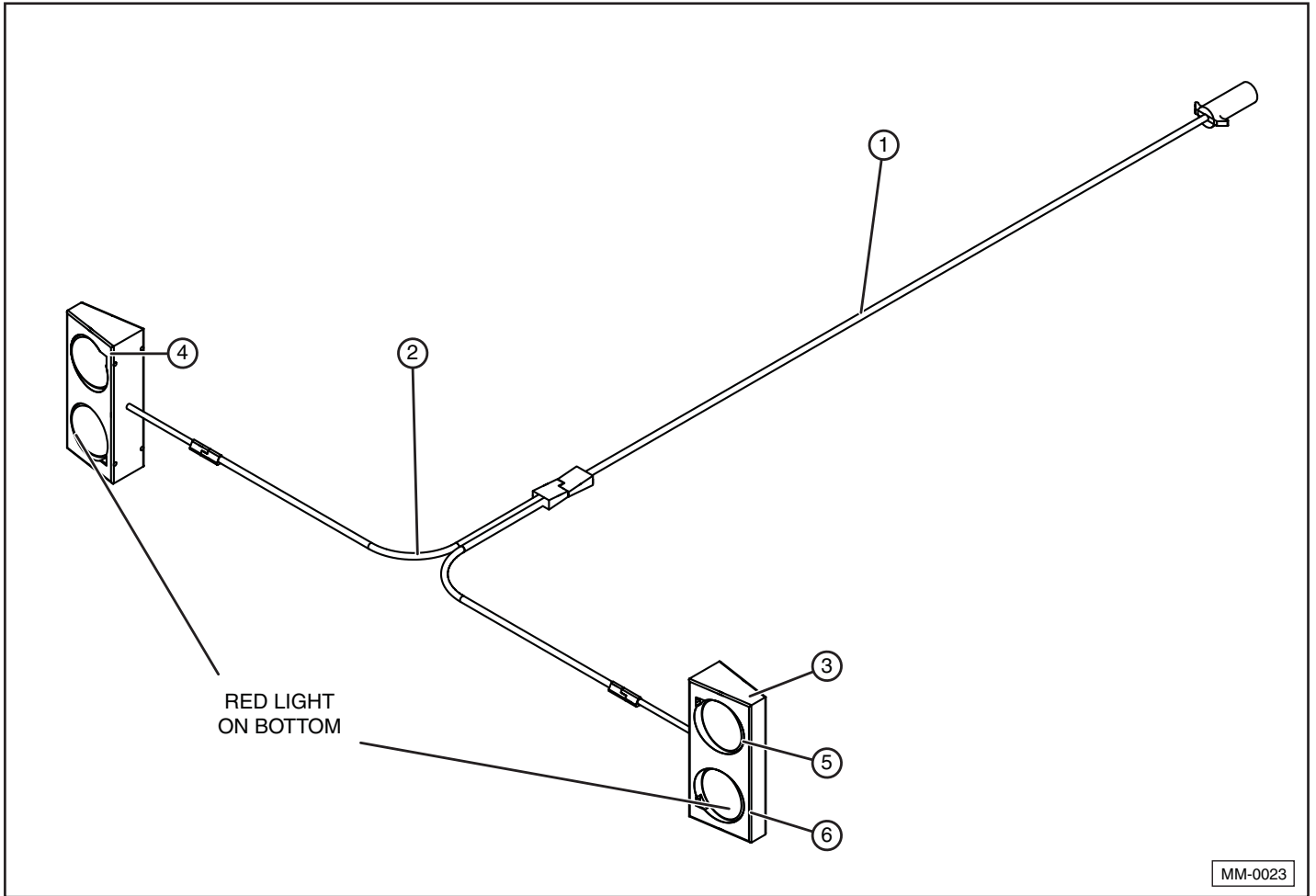
Disk Gang Hydraulics



MM-0017

Item	Part Number	Description	Qty.
1	HYH-2085	HYDRAULIC HOSE, 1/2 X 85	1
2	HYF-3220	HYDRAULIC ADAPTER, 1/2M - 1/2M ORB	5
3	HYA-4008	HYDRAULIC CYLINDER, 4 X 8 ASAE	1
4	HYF-2220	HYDRAULIC ELBOW, 1/2M - 1/2M ORB	1
5	HYH-2090	HYDRAULIC HOSE, 1/2 X 90	1
6	HYF-2022	HYDRAULIC ELBOW, 1/2M - 1/2F	2
7	QT-1058	HYDRAULIC LOCK VALVE	2
8	HYH-3168	HYDRAULIC HOSE, 1/2-1/2 PIPE X 168	2
9	HYO-1211	HYDRA-GRIP, GREEN	2
10	HYF-4002	HYD DISCONNECT MALE	2

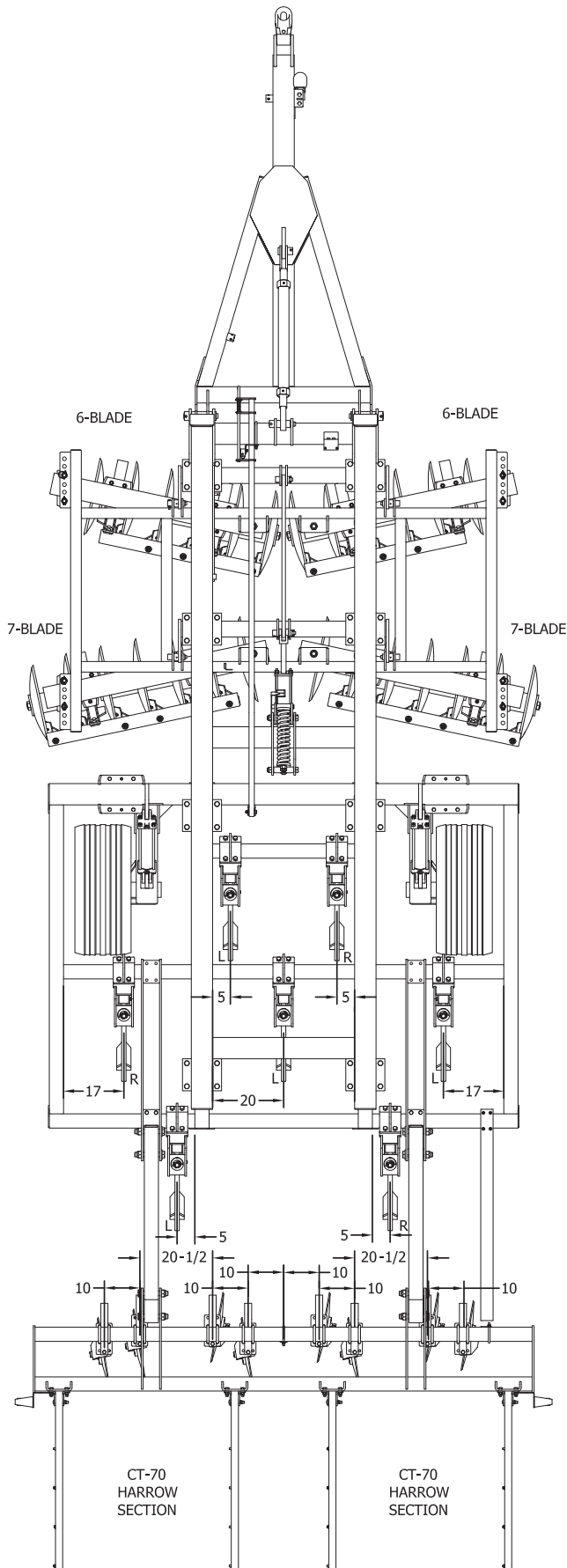
Lighting Diagram



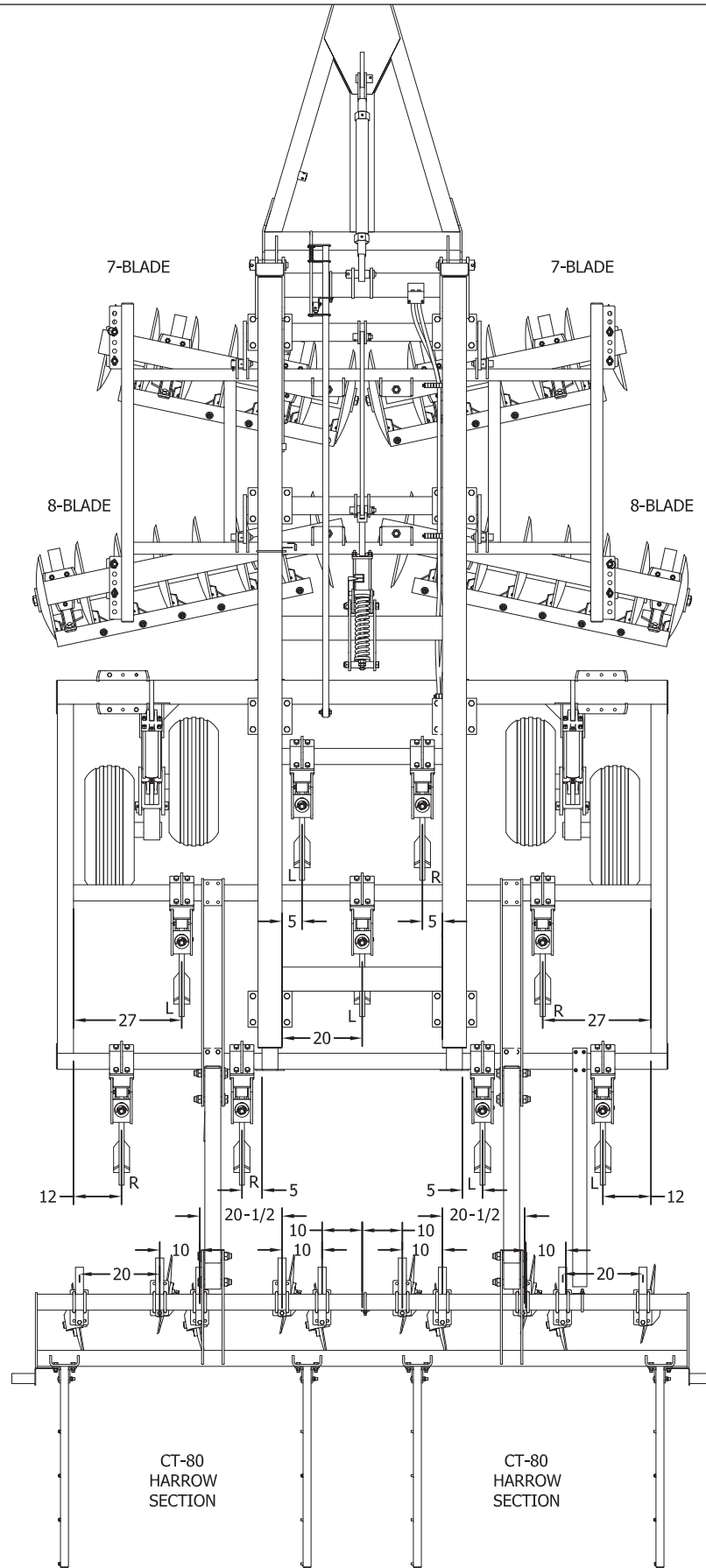
Item	Part Number	Description	Qty.
1	LB-1330	LIGHT HARNESS, STRAIGHT, 30'	
2	LB-1440	LIGHT HARNESS, WISHBONE, 20' (40')	
3	LB-1102	LIGHT, RIGHT HAND	
4	LB-1101	LIGHT, LEFT HAND	
5	802650	LENS, AMBER	
6	802651	LENS, RED	

Chisel Shank Location Diagram

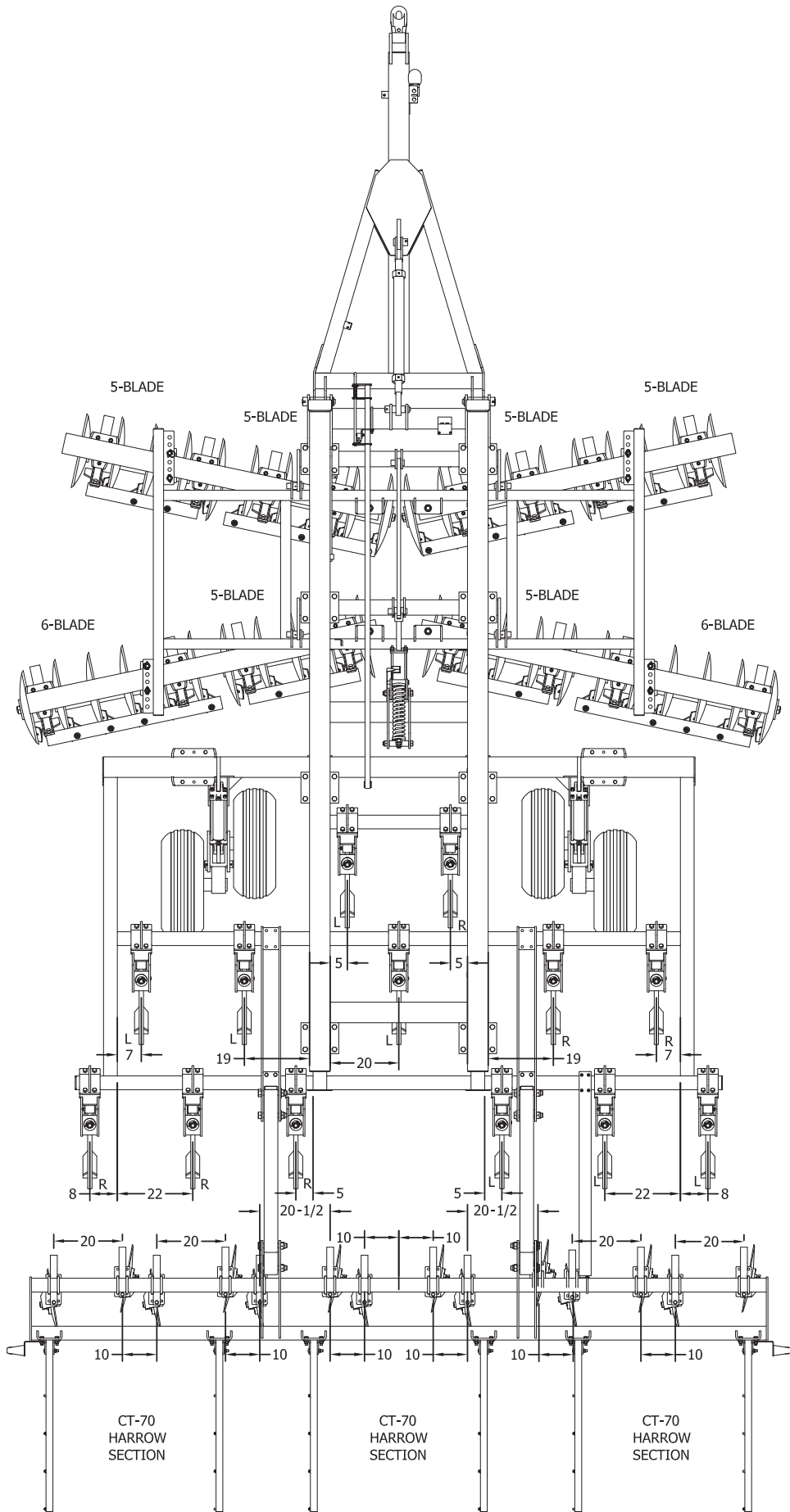
QT-107 - Shank Frame



QT-109 - Shank Frame



QT-113 - Shank Frame



Warranty

Limited Warranty Statement

FULL ONE YEAR WARRANTY

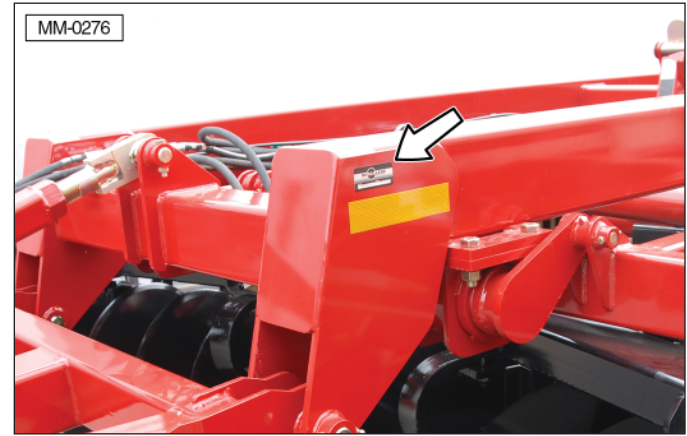
If within one year from the date of purchase, this Quadra-Till fails due to a defect in material or workmanship, McFarlane Mfg. Co., Inc. will repair it, free of charge.

Warranty service is available by simply contacting the nearest McFarlane dealership throughout the United States or Canada.

This warranty applies only while this product is used in the United States or Canada.

This warranty gives you specific legal rights, and you may have other rights which vary from state-to-state.

Serial Number Location



Dealer Contact Information



WARRANTY REGISTRATION FORM

This form must be filled out by the dealer and owner and sent to: McFarlane Mfg. Co., Inc., 1259 South Water Street, P.O. Box 100, Sauk City, WI 53583.

WARRANTY REGISTRATION FORM & INSPECTION REPORT

WARRANTY REGISTRATION

This form must be filled out by the dealer and signed by both the dealer and customer at the time of delivery.

Customer Name _____ Dealer Name _____

Address _____ Address _____

City, state, code _____ City, state, code _____

Phone number (____) _____

Model _____ Serial Number _____ Delivery Date _____

DEALER INSPECTION REPORT

_____ Wheel bolts are tightened to the correct torque. Refer to the Tire and Lug Torque Specifications Chart in this manual.

_____ Tires are properly inflated. Refer to the Tire and Lug Torque Specifications Chart in this manual.

_____ All fasteners are tightened to the correct torque. Refer to the Bolt Torque Specifications Chart in this manual.

_____ All hydraulic hoses move freely without pinching or binding.

_____ All hydraulic hoses, cylinders, and/or component fittings are tight.

_____ All grease fittings have been properly lubricated. Refer to the Lubrication section in this manual.

SAFETY

_____ All decals are properly installed. Refer to the Hazard and Information Signs section in this manual.

_____ Read and understand all operating and safety instructions in this manual.

I have thoroughly instructed the buyer on the above-described equipment; review included the operator's manual content, equipment care, adjustments, safe operation, and applicable warranty policy.

Date _____ Dealer's signature _____

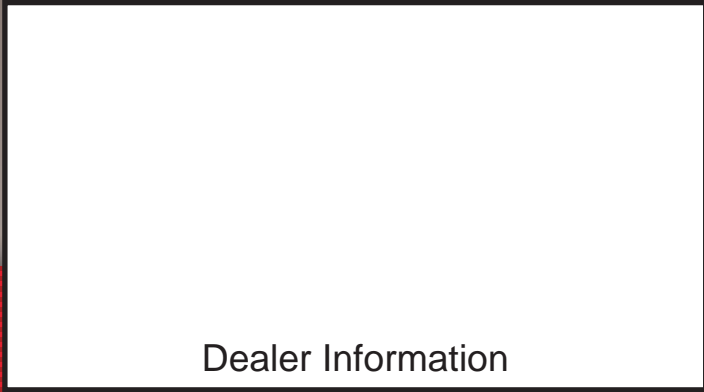
The above equipment and operator's manual have been received by me, and I have been thoroughly instructed as to care, adjustments, safe operation, and applicable warranty policy.

Date _____ Owner's signature _____

Notes

Notes

Member of



Dealer Information

1330 DALLAS STREET, P.O. BOX 100
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